

# RENALDO

## INSTRUCTIONS TO RETROFIT PADS FOR MODELS RTC420M, RTC420NG, RTC420NH TANK DOLLIES

Tools Necessary: Power Hand Drill, 3/16" Drill Bit, Ratchet with 3/8" Socket or Open End Wrench.

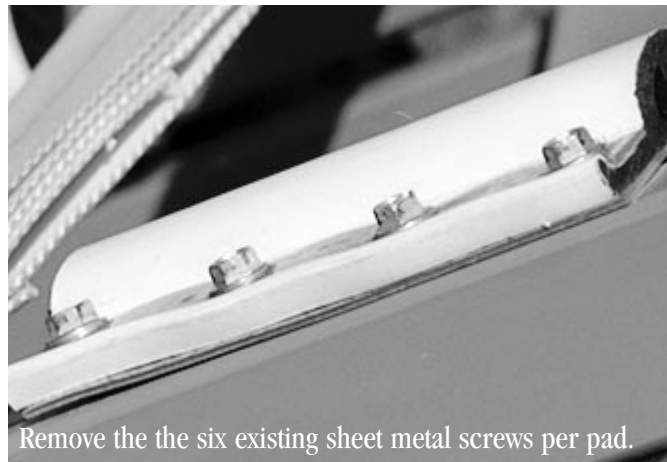
1. Using the 3/8" wrench remove the old pads and brackets located along the side rails. Do not replace the sheet metal screws in to the holes after the pads have been removed. Discard old pads & brackets.

**Note: There is a drain hole for water at the bottom of each side rail. At your option, you could fill the old screw holes with a spot of weld if you don't want water leaking inside the frame.**

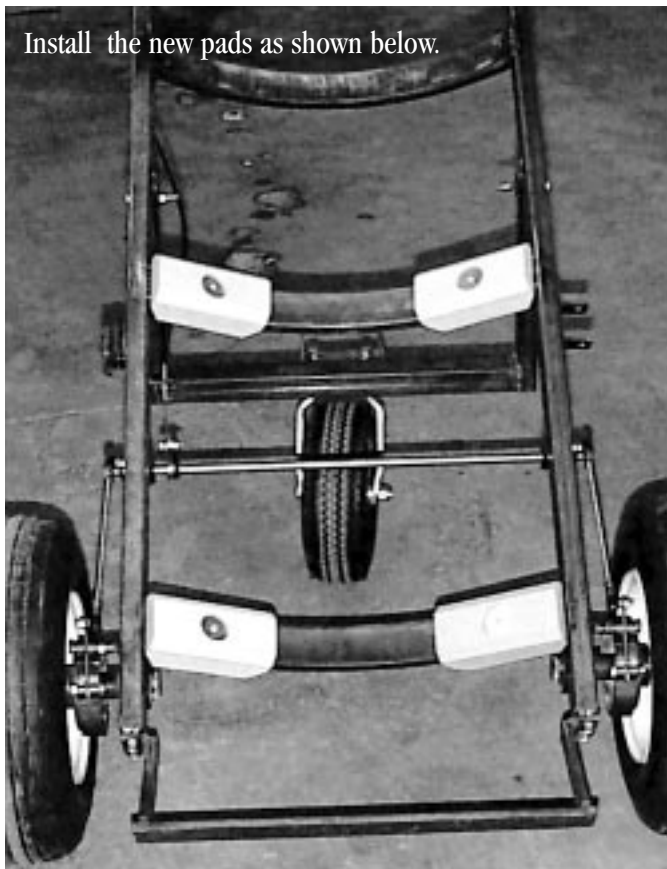
2. Place new pads (as shown to the right) on the second and third bowed cross rails of the top frame assembly.
3. Use the pre-drilled holes in the pads as a drilling template.
4. Drill the necessary holes using the 3/16" bit. Drill all four (one per pad) holes in the cross brace.

**Note: It is only necessary to drill through the outside wall of the bowed cross brace. DO NOT drill all the way through the cross brace.**

6. Install the pads using the provided sheet metal screws and washers. Tighten securely but do not over tighten.



Remove the the six existing sheet metal screws per pad.



Install the new pads as shown below.

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