

GENERAL PURPOSE ENGINE

**GXV390UT1
GXV390RT1**

PARTS CATALOGUE

2



GXV390UT1

FOREWORD INDEX

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PART NUMBER INDEX

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Instruction for use of parts catalogue

- **This parts catalogue was prepared based on the latest information available as of February 01, 2008.**
- See the parts catalogue news for any revision that is made after February 01, 2008.
- **Always specify the part number when ordering a part.**
 - Check the model, type, serial numbers, color, maker, and the size as needed before ordering a part.
 - Note that the illustrations (part drawings) can differ from the actual parts in shape.
They are given just to help you to refer to the parts.
- **When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover. We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your Honda distributor.**

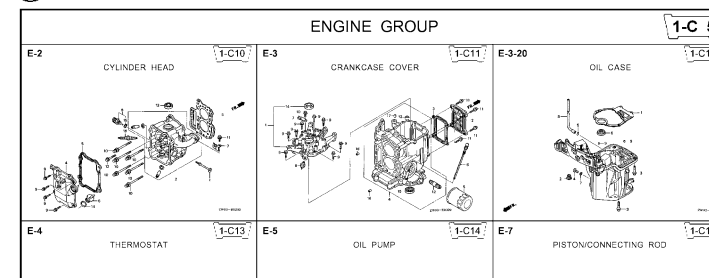
Initial version issue date June 10, 2005
Honda Motor Co., Ltd.

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How to refer to the part information

A Reference with "Illustrated index"



B Reference with "Part number index"

Part Number	Address	Page	Ref.	Part Number	Address	Page
06000				15212-ZW9-000	1-C14	3C
06316-ZW9-000	1-G9	88	1	15220-ZW9-003	1-C14	3C
11000				15332-ZW9-000	1-E8	55
11300-ZW9-405	1-C11	27	1	15332-ZW9-A30	1-E11	58
11300-ZW9-406	1-C11	27	1	15400-PFB-004	1-C11	27
11340-ZW9-000	1-C11	27	2	15422-ZW9-000	1-C14	3C
11342-ZW9-000	1-C11	27	3	15473-881-000	1-C14	3C
11381-ZW9-003	1-C12	28	1	15474-ZW9-000	1-C14	3C
				15611-921-000	1-C10	26
				15655-ZW9-000	1-C11	27
12000				16000		
12000-ZW9-405ZA	1-C11	27	4	16010-ZV4-005	1-D4	36
12155-ZV4-A00	1-C13	29	1	16011-ZV4-005	1-D4	36
12166-ZW9-000	1-C10	26	1	16013-ZW9-003	1-D4	36
12209-GB4-681	1-C16	32	1	16016-ZW9-003	1-D4	36
12210-ZW9-405ZA	1-C10	26	2	16016-ZW9-721	1-D4	36
12216-ZE2-300	1-E8	55	1	16023-ZW9-003	1-D4	36
	1-E11	58	1	16024-ZV4-650	1-D4	36
				16028-ZV4-650	1-D4	36

C Reference with "Part name index"

Partname	Address	Page	Ref.
[A]			
ABSORBER, FUEL	1-E15	62	5
ARMATURE COMP.	1-D11	43	7
ARM COMP., LINK JOINT	1-G6	85	18
ARM COMP., SHIFT LINK	1-G6	85	14
ARM COMP., TILT	1-F15	79	20
ARM, FUEL PUMP ROCKER	1-C16	32	4
ARM, REVERSE LOCK	1-F15	79	18
ARM, SHIFT LINK	1-F11	74	7
ARM, STOPPER	1-D1	33	12
ARM, THROTTLE REMOTE	1-F11	74	6
ARM, VALVE ROCKER	1-C16	32	3
[B]			
BAG, TOOL, 160MM	1-G5	84	10
BAND	1-G6	86	37
BAND B1, WIRE	1-F6	69	1
BAND, CORD	1-F3	67	18
BAND, TUBE CLIP, 11MM	1-E15	63	20
BAND, TUBE CLIP, 12.5MM	1-E15	63	19

Address No. 1-C10

Block No. E-2

Ref No.

CYLINDER HEAD

Service item F.R.T.

O-RING, 26X2.7	0.1
PLUG, SPARK	0.2
O-RING, 9.5X1.5	0.2
SENSOR ASSY., WATER TEMPERATURE	0.3
COVER COMP., HEAD	1.8
GASKET, CYLINDER HEAD	2.4
OIL SEAL, 20X32X6	3.1
HEAD COMP., CYLINDER	3.1

Ref. No.	Part No.	Description	Reqd. QTY						Serial No.	Parts catalogue code
			99D1	99D1	99D1	1001	1001	1001		
1	12166-ZW9-000	STOPPER, ENGINE SIDE	2	2	2	2	2	2		
2	12210-ZW9-000ZA	HEAD COMP., CYLINDER	1	1	1	1	1	1		
3	12251-ZW9-003	GASKET, CYLINDER HEAD	1	1	1	1	1	1		
4	12310-ZW9-000	COVER COMP., HEAD	1	1	1	1	1	1		
5	12312-ZW9-000	PACKING, HEAD COVER	1	1	1	1	1	1		
6	15611-921-000	CAP, OIL (NO GAUGE)	1	1	1	1	1	1		
7	16617-ZW9-000	HOLDER, CABLE	1	1	1	1	1	1	SC,SG	
	16617-ZW9-010		1	1	1	1	1	1	1001801	LHC,LHD
			1	1	1	1	1	1	1001801	LHC,LHD
8	35675-ZW5-003	SENSOR ASSY., WATER TEMPERATURE	1	1	1	1	1	1		
9	90003-ZW9-000	BOLT, FLANGE, 6X22	4	4	4	4	4	4		
10	90007-ZW9-003	BOLT, FLANGE, 8X83	6	6	6	6	6	6		
11	90011-ZW9-000	BOLT, FLANGE, 6X14 (CT200)	1	1	1	1	1	1		
12	90020-ZW9-000	BOLT, FLANGE, 8X40	2	2	2	2	2	2		
13	91202-KJ9-003	OIL SEAL, 20X32X6	1	1	1	1	1	1		
14	91301-805-000	O-RING, 26X2.7	1	1	1	1	1	1		
15	91307-PK2-005	O-RING, 9.5X1.5 (HONDA KIKAKI)	1	1	1	1	1	1		
16	98059-55916	PLUG, SPARK (CR5EH-9)	2	2	2	2	2	2		
	98059-55926	PLUG, SPARK (U16FER9)	2	2	2	2	2	2		

2000.09.20 E

Page No.

Part catalogue structure

E-2 CYLINDER HEAD **1-C10**

Service item F.R.T.

Service item	F.R.T.
O-RING, 26X2.7	0.1
PLUG, SPARK	0.2
O-RING, 9.5X1.5	0.2
SENSOR ASSY., WATER	0.3
COVER COMP., HEAD	1.8
PACKING, HEAD COVER	2.4
GASKET, CYLINDER HEAD	3.1
OIL SEAL, 20X32X6	
HEAD COMP., CYLINDER	

Ref. No. Part No. Description

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			BF BFP BF BFP BF BFP		
			9/9D1 9/9D1 10D1 10D1 10B1 10B1		
1	12166-ZW9-000	STOPPER, ENGINE SIDE	2 2 2 2 2 2		
2	12210-ZW9-000ZA	HEAD COMP., CYLINDER			
		NHS			
3	12251-ZW9-003	GASKET, CYLINDER HEAD	1 1 1 1 1 1		
4	12310-ZW9-000	COVER COMP., HEAD	1 1 1 1 1 1		
5	12312-ZW9-000	PACKING, HEAD COVER	1 1 1 1 1 1		
6	15611-921-000	CAP, OIL	1 1 1 1 1 1		
		(NO GAUGE)			
7	16617-ZW9-000	HOLDER, CABLE	1 1 1 1 1 1		
	16617-ZW9-010		1 1 1 1 1 1		

13 SC, S6
1001800 LHC, LHD

E-14-10 THROTTLE ROD **1-C10**

Service item F.R.T.

Service item	F.R.T.
CAM, THROTTLE (INC. RELATIVE PART)	0.2
LINKAGE, PIVOT	0.3
ROD COMP., THROTTLE	
DIAPHRAGM ASSY.	

① Address number

- Address No. is provided (in place of the page No.) to help you refer to the part with the part No. or part name.

② Block title ③ Block number

④ Service item/Flat rate time

⑤ Reference number

- Title number marked with the parenthesis or parentheses indicates that it continues from the previous page.

⑥ Part number ⑦ Honda color code

⑧ Description

⑨ Assemblies

- Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

⑩ Color description

⑪ Note

- Notes are shown with the parentheses in the part name column.

⑫ Required quantity

- Required QTY shown in the parenthesis or parentheses indicates the optional part.
- Required QTY marked with "N" Indicates the optional part that should be selected as needed.
- Required QTY indicates the number of the part used in the block.

⑬ Serial number

⑭ Type

- When the type column is blank, it indicates that the part is applicable to all types.
- As the type of the actual unit may differ from the "parts catalogue, type" please refer to "Models, types and applicable serial numbers" for confirmation.

⑮

- Parts enclosed within a dotted line are covered in a different block.

⑯

- A hollow arrow indicates the block No. for the parts enclosed within a dotted line .

⑰

- A solid arrow indicates the block No. the part in question is connected to.

When the parts were revised



Be sure to check the serial number!!



Ref. No.	Part No.	Description	Reqd. QTY						Serial No.
			BF 99D1	BFP 99D1	BF 10D1	BFP 10D1	BF 10B1	BFP 10B1	
1	12166-ZW9-000	STOPPER, ENGINE SIDE	2	2	2	2	2	2	
2	12210-ZW9-000ZA	HEAD COMP., CYLINDER *NH8*.....DARK GRAY	1	1	1	1	1	1	
3	12251-ZW9-003	GASKET, CYLINDER HEAD	1	1	1	1	1	1	
4	12310-ZW9-000	COVER COMP., HEAD	1	1	1	1	1	1	
5	12312-ZW9-000	PACKING, HEAD COVER	1	1	1	1	1	1	
6	15611-921-000	CAP, OIL (NO GAUGE)	1	1	1	1	1	1	
7	16617-ZW9-000	HOLDER, CABLE (###).....	1	1	1	1	1	1	
	16617-ZW9-010		1	1	1	1	1	1	

The number has been used from the initial model without revision.

When shown at the left side, it is applicable to the models of No.1001801 and the subsequent numbers.

When shown at the right side, it is applicable to the models up to No.1001800.

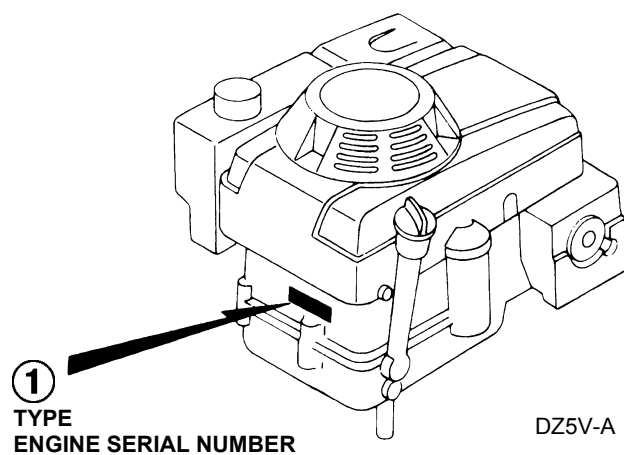
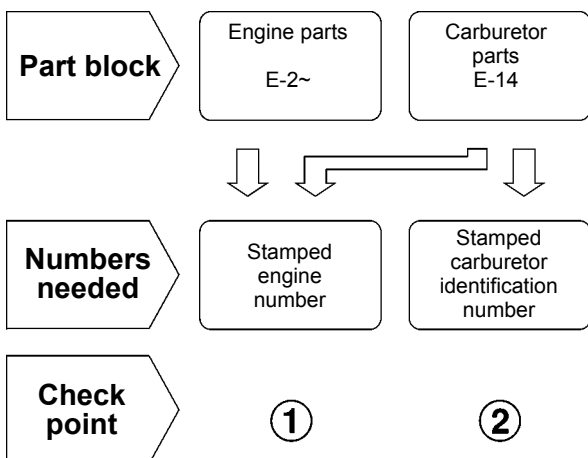
• The parts listed with "###" at the end of the parts name have limited supply period (parts not for sale).

Abbreviations used in the parts catalogue

• The following abbreviations are used in the parts name column.

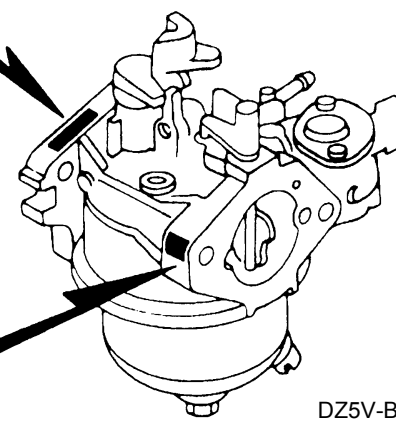
A Ampere	FR.Front
A.C. Alternating current	IN.Inlet
ASSY. Assembly	L (100L) .Link (100 Links)
AT. Automatic transmission	L.Left
C.D.I. Capacitive discharge ignition	MMMillimeter
COMP. ... Complete	MT.Manual Transmission
D.C. Direct current	P.T.O.Power take off
EX. Exhaust	R.Right
G.F.C.I ... Ground fault circuit interruptor	RR.Rear
HEX. Hexagonal	STD.Standard
H.S.T. Hydrostatic transmission	T (22T) ...Tooth (22 Teeth)
	VVolt
	WWatt

How to check the part block and serial numbers



②-B
CARBURETOR IDENTIFICATION
NUMBER

②-A
CARBURETOR IDENTIFICATION
NUMBER



Models, parts catalogue codes and applicable serial numbers

- Models, parts catalogue codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

Model	Type	Parts catalogue type	Applicable engine serial No.	Applicable carburetor identification No.
GXV390UT1	DABG	DABG	GJADT-1000001~	BE86P A
	DAEU	DAEU		
	DAS	DAS		
	DAU	DAU		
	DA23	DA23		
	DA33	DA33		
	DCA	DCA		BE86R B
	DETR	DETR		BE86P A
	DET3	DET3		
	DE33	DE33		
	DFWT	DFWT		BE86R B
	DNE4	DNE4		BE86P A
	DN4	DN4		
	DXE2	DXE2		
	DXE4	DXE4		
DX2	DX2			

Model	Type	Parts catalogue type	Applicable engine serial No.	Applicable carburetor identification No.
GXV390RT1	DAEU	DAEU	GJADT-1000001~	BE86P B
	DAS	DAS		
	DAU	DAU		
	DA23	DA23		
	DA33	DA33		
	DCA	DCA		BE86R C
	DETR	DETR		BE86P B
	DFWT	DFWT		BE86R C

* Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

BE 86P A KC ナ
 (A) (B)

Features of each type

- See the following table for the features of each type. (Items in brackets are optional)

Model Type Specifications	GXV390UT1															
	DABG	DAEU	DAS	DAU	DA23	DA33	DCA	DETR	DET3	DE33	DFWT	DNE4	DN4	DXE2	DXE4	DX2
Recoil starter	•	•	•		•	•			•	•		•	•	•	•	•
Muffler	•	•	•	•	•	•		•	•	•		•	•	•	•	•
Fuel tank	•								•	•		•	•	•	•	•
Starter motor		•	•	•			•	•	•	•	•	•		•	•	

Model Type Specifications	GXV390RT1							
	DAEU	DAS	DAU	DA23	DA33	DCA	DETR	DFWT
Recoil starter	•	•		•	•			
Muffler	•	•	•	•	•		•	
Fuel tank								
Starter motor	•	•	•			•	•	•

Fuel hose, general purpose hoses and vinyl hose

- The standard part fuel hose, general purpose hose and vinyl hose may be substituted by the coiled bulk part.
- When ordering the standard part fuel hose, general purpose hose and vinyl hose use the bulk part number written in the parts catalog in brackets () underneath the part name.
- When exchanging the hose, cut and use at the specified length as mentioned in the part name.
(For the method of cutting the bulk part, and method of filling out orders etc., please refer to the instructions issued with the bulk part.)

Bulk part number of fuel hose, general purpose hose and vinyl hose.

Example: 9 5 0 0 1 - 7 5 0 0 1 - 5 0 M

Bulk part number:

Refers to the bulk part.

Marking code (fuel hose and general purpose hose)

Change code (Vinyl hose)

Indicates number mark or change sequence, however, the code for the bulk part must be strictly 0 (zero).

Types of code:

- Fuel hose
 - 2: Red outside braid (3 mm inside dia. only)
 - 5: Black inside braid
 - 3: Red (3 mm inside dia. only)
 - 4: Ash gray with red stripe (3 mm inside dia. only)
 - 6: Black

- General hose
 - 1: Ash gray
 - 2: Ash gray
 - 3: Black
 - 5: Black

- Vinyl hose
 - 1: Clear
 - 2: Black
 - 3: Light red
 - 6: Light red
 - 7: Pale black

Lengths:

001: 1 m (standard)
003: 3 m
008: 8 m

Application or specification of some parts is not settled.

I.D code: (fuel hose and general purpose hose)

30: 3.0 mm
35: 3.5 mm
45: 4.5 mm

50: 5.0 mm
55: 5.3 mm, 5.5 mm
65: 6.5 mm

70: 7.0 mm
75: 7.3 mm, 7.5 mm
80: 8.0 mm

11: 11 mm
91: 12 (outside dia. 15) mm
92: 12 (outside dia. 16) mm

12: 12 (outside dia. 17) mm
14: 14 mm
17: 17 mm

ID./OD. code: (vinyl hose)

01: ID. 2.9, OD. 6.8 mm
03: ID. 3.0, OD. 6.0 mm
05: ID. 3.5, OD. 6.5 mm
07: ID. 4.0, OD. 7.0 mm
08: ID. 4.5, OD. 6.5 mm
09: ID. 4.5, OD. 8.0 mm

12: ID. 5.0, OD. 7.0 mm
10: ID. 5.0, OD. 8.0 mm
11: ID. 5.0, OD. 9.0 mm
14: ID. 6.0, OD. 9.0 mm
17: ID. 7.0, OD. 9.0 mm
19: ID. 7.0, OD. 11.0 mm

21: ID. 8.0, OD. 9.0 mm
23: ID. 8.0, OD. 12.0 mm
25: ID. 9.0, OD. 11.0 mm
27: ID. 9.0, OD. 13.0 mm
33: ID. 10.0, OD. 14.0 mm
36: ID. 11.0, OD. 13.0 mm

37: ID. 11.0, OD. 15.0 mm
38: ID. 12.0, OD. 13.0 mm
39: ID. 12.0, OD. 14.0 mm
40: ID. 12.0, OD. 16.0 mm
43: ID. 13.0, OD. 15.0 mm
45: ID. 14.0, OD. 18.0 mm

50: ID. 16.0, OD. 19.0 mm
55: ID. 17.5, OD. 20.5 mm
60: ID. 22.0, OD. 27.0 mm

Hose type:

- 1: Fuel hose
- 3: Vinyl hose
- 5: General hose

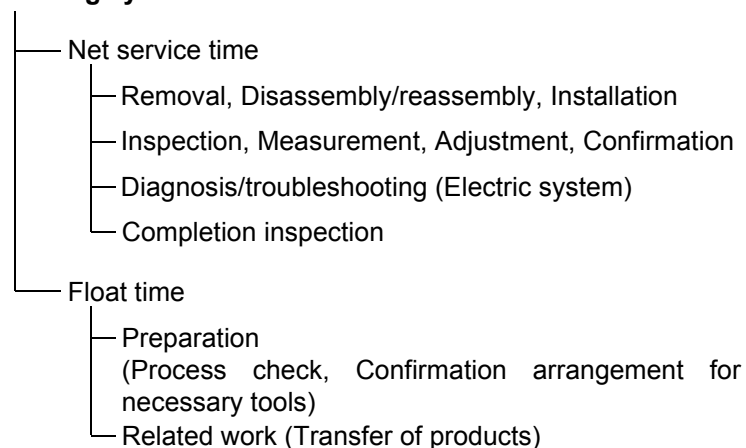
⊙ **CAUTION:** It is **DANGEROUS** to confuse the fuel hose with the general purpose hose or vinyl hose.

Never use a general purpose hose or vinyl hose in place of a fuel hose or vice versa. Always use the correct bulk part in the parts catalogue, according to the service manual or the instructions issued with the bulk part.

FLAT RATE SERVICE TIME

Flat rate service time (FRT) means the standard time required to service a product, which is listed in this manual to help the dealers control the actual working process and calculate the service charge by using it as a guide.

FRT setting system



* Float time is set by multiplying the net service time by a given coefficient.

Editorial style

The service items shown in the text are listed with the exchange work time for the repair sales parts as the subject. Other representative service items not using repair parts (removal/installation, adjustment, inspection/measuring, and other work) are listed collectively in the list in the preface, classified according to the work.

FRT setting standard

- Decimal system (in unit of 0.1) is adopted to set FRT as it is convenient to calculate the wage.
Example: (0.1) → 6 minutes, (0.2) → 12 minutes
[Labor cost per hour] x [FRT] = [Wage]
- FRT is set with a hand tool.
- Service items and FRT can be subject to change depending on development of tools and service equipment and improvement in service procedure.

Work procedure

- As the work procedure is set with the work time according to the method in the separate Service Manual, refer to this Manual as required.
- Work methods permitting servicing in the shortest time still permitting assurance of safe work and product warranty are used for the setting of service items not listed in the Service Manual.
- Work basically is to be performed by one person, and when two or more people are required, setting is done as the total time for the number of people.
- The set value for the technological level of the workers uses a person with three years of experience in the repair of Honda products as the standard.
- Special tools and service equipment used to set FRT are those specified or recommended in Service Manual.

Service item whose FRT is not presented

- Accessories and service parts that are not listed to use in this manual.
 - Locations with little aging deterioration or breakage during normal use.
 - Service work that can be finished by one touch.
 - Service work that is seldom done (i.e. extremely small causes of trouble and service frequency).
 - Products and parts whose location for installation differs according to its status of use and application.
- * When FRT is not presented, please calculate wages based on appropriate actual work time.

Operation not included of FRT

- Oil and coolant water draining, Waiting time for warming up operation and etc..
- Additional operation that involves removal/installation of standard exterior equipment.
- Indirect time spent for service by visiting the customer, trade-in, and delivery.
- Indirect time required for ordering and delivery of parts.
- Cost for grease, adhesive agent, etc. used for service work.

Explanation of FRT by using an example
(The example may differ from the actual presented items)

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
① ②	1111L1	(1, 3, 4, 7) VALVE, INTAKE 4.1	②
③	1111L1A	• NOTE: OHV type • Includes: Engine removal and installation One head (intake all) add 1.4	⑦ ⑤

- ① Reference No. of the illustration of part that shows location of the replacement work.
- ② FRT is an abbreviation of Flat Rate Time indicating the standard service time required for the replacement.
- ③ LON is an abbreviation of Labor Operation Number, and it is a classification of the service items by the work unit code.

The same operation code is used regardless of the models.

Standard operation is indicated with 6 digits code, and additional operation is indicated with 7 digits code.

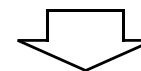
- ④ Indicating the intake valve replacement and FRT4.1.
- ⑤ Indicating FRT1.4 that will be added when additional operation (whole intake side of one cylinder head) is done in association with intake valve replacement.

- ⑥ Indicating work condition or application condition of the service item.
- ⑦ Indicating work contents that are included in the service item.
- ⑧ Indicating a reference No. whose operation and time are the same as FRT4.1 for the intake valve.

(The application range is limited to the service items without an LON setting within a same block.)

How to refer to the service item by using the sample
 (intake valve replacement)

Open to the page of the block where the intake valve's spare part illustration is shown.



Look for the intake valve illustration, and refer to the service item and FRT that agree with the reference No.

Indication mark for the listing of service items that continues to the following page

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1111L1	VALVE, INTAKE	4.1
	.	.	.
	.	.	.

+

Mark indicated at the last line.

Indication of the block with no setting of FRT

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
NO INFORMATION			

• LON code system

1	11	1	L1	A
a	b	c	d	e

- a) Category code..... Engine
- b) Location/function code..... Engine upper
- c) Operation code..... Replace
- d) Operation sequence number (Unit code can be shown with alphabet)
..... Intake valve
(No regular rule of code)
- e) Additional code One head (intake all)
(No regular rule of code)

1	11	1	L1	A
a		c		

a) Category codes and classification

Code	Category
1	Engine
2	Power drive
3	Fuel & Exhaust
4	Frame & Body
5	Steering
6	Electrical
7	Axle & Brake
8	Control system
9	-
0	Attachments

c) Operation codes and classification

Code	Operation category
1	Replace, Removal/Installation, Change
2	Overhaul
3	Adjust, Rotation
4	(Paint-related work: Top-coat)
5	Test, Inspect/diagnose, Measurement
6	(Overhaul-related work: Rebore)
7	(Overhaul-related work: Reseal)
8	(Resurface)
9	(Paint-related work: Refinish)
0	Repair, Cleaning, Air bleeding

Major service items without using spare parts

(1) Removal/Installation, (2) Adjustment,
(3) Inspection/Masurement, (4) Overhaul, (5) Other work

E: Engine, T: Transmission, D: Drive system,
B: Body and related parts

(1) Removal/Installation

Set with the parts configuration in the status of being removed from the product.

	LON	DESCRIPTION	FRT
E	1111L3	CYLINDER HEAD ASSEMBLY-REMOVAL/INSTALLATION	0.6

(2) Adjustment

	LON	DESCRIPTION	FRT
E	1113A1	VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 product	0.3
	1163A0	CONTROL, THROTTLE/GOVERNOR-ADJUSTMENT	0.2
	3113A2	CARBURETOR IDLE-ADJUSTMENT	0.2

(3) Inspection, Measurement, Cleaning

	LON	DESCRIPTION	FRT
E	1105A0	ENGINE OIL-INSPECTION	0.1
	3120A0	AIR CLEANER-CLEANING INCLUDES: Air cleaner-inspection	0.2
	3130A0	SPARK ARRESTER-CLEANING INCLUDES: Spark arrester-inspection	0.3
	6140A0	SPARK PLUG-ADJUSTMENT/CLEANING NOTE: For 1 product	0.1

(4) Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

	LON	DESCRIPTION	FRT
E	3112A0	CARBURETOR-OVERHAUL INCLUDES: All necessary adjustment	0.6

(5) Other work

	LON	DESCRIPTION	FRT
E	1101E1	ENGINE OIL-CHANGE INCLUDES: Engine oil-inspection	0.2

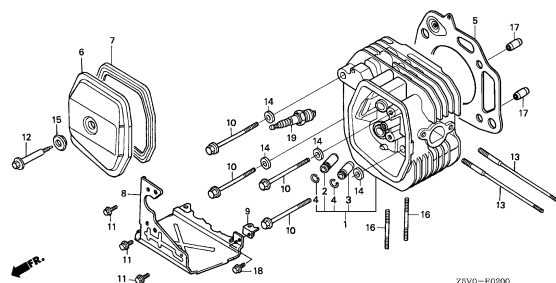
ENGINE GROUP

B14

E-2

C 1

CYLINDER HEAD

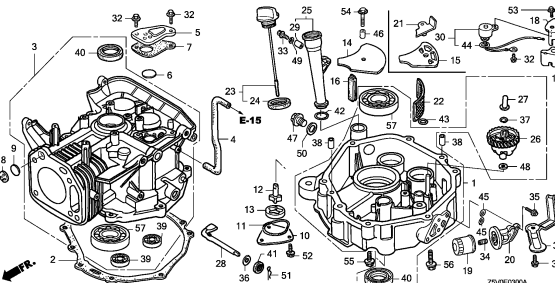


ZSV0-E0200

E-3

C 2

CYLINDER BARREL/OIL PAN

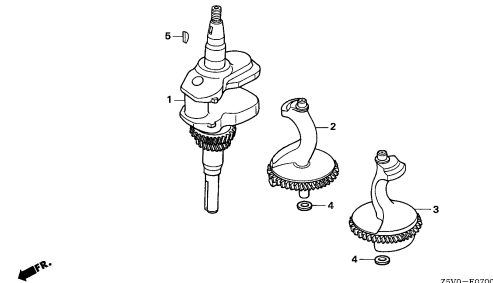


ZSV0E000A

E-7

C 5

CRANKSHAFT

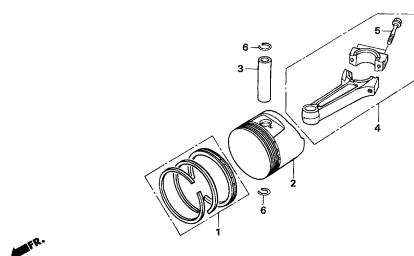


ZSV0-E0700

E-8

C 6

PISTON

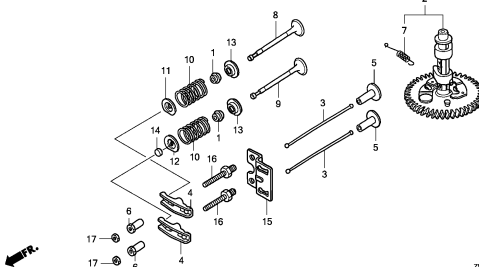


ZSV0-E0800

E-9

C 8

CAMSHAFT

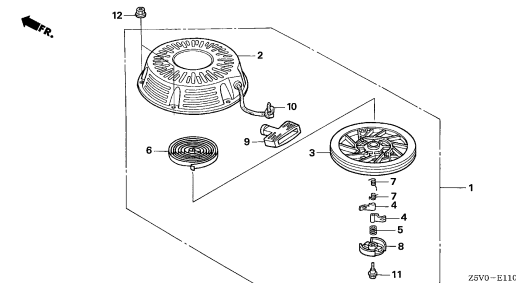


ZSV0E000A

E-11

C11

RECOIL STARTER

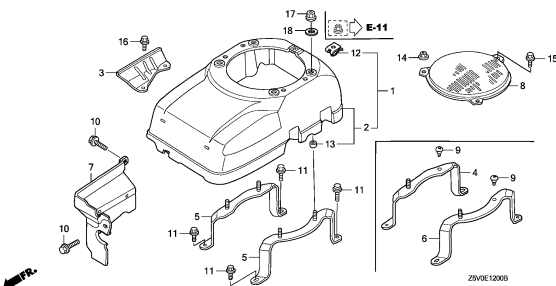


ZSV0-E1100

E-12

C12

FAN COVER

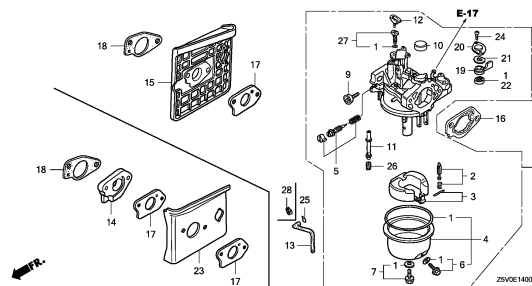


ZSV0E1200

E-14

C13

CARBURETOR

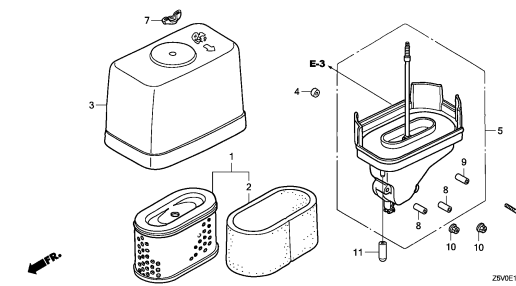


ZSV0E1400B

E-15

C15

AIR CLEANER



ZSV0E1500A

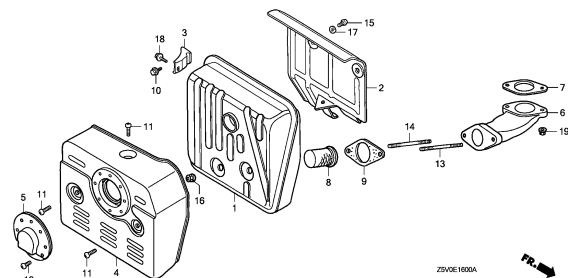
ENGINE GROUP

B15

E-16

C16

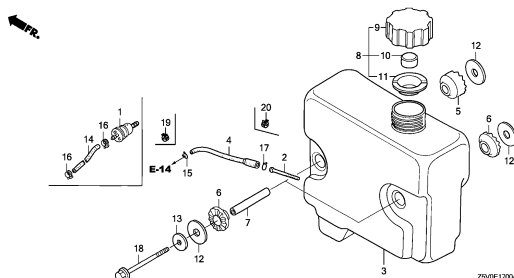
MUFFLER



E-17

D 1

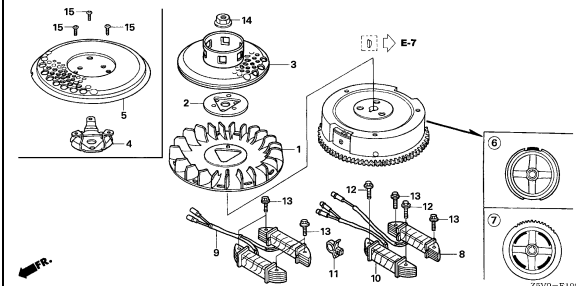
FUEL TANK



E-19

D 3

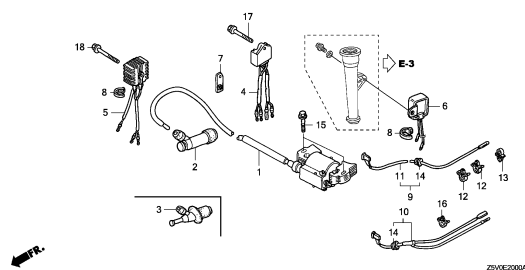
FLYWHEEL



E-20

D 4

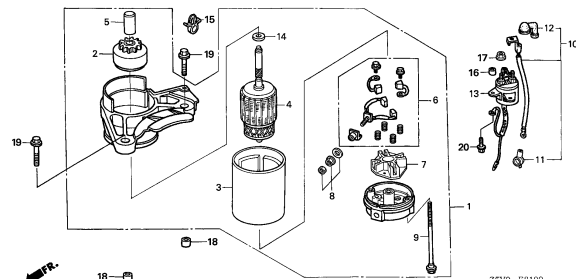
IGNITION COIL



E-21

D 5

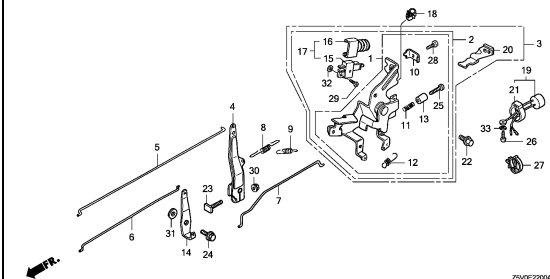
STARTER MOTOR



E-22

D 6

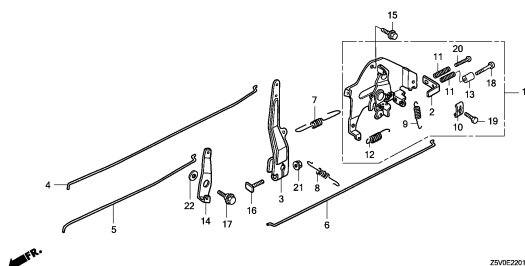
CONTROL(1)



E-22-1

D 8

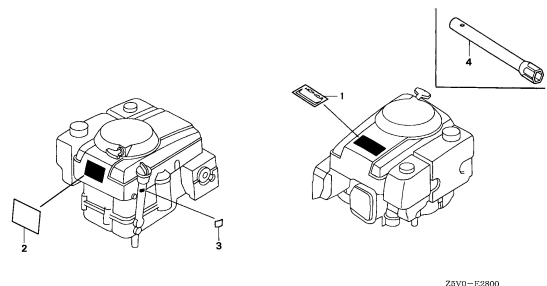
CONTROL(2)



E-28

D 9

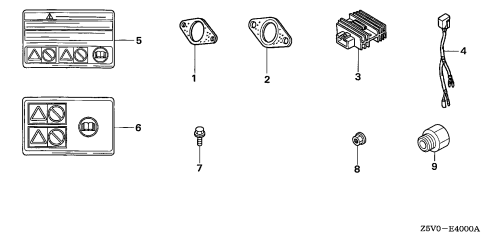
LABEL



E-40

D10

OTHER PARTS

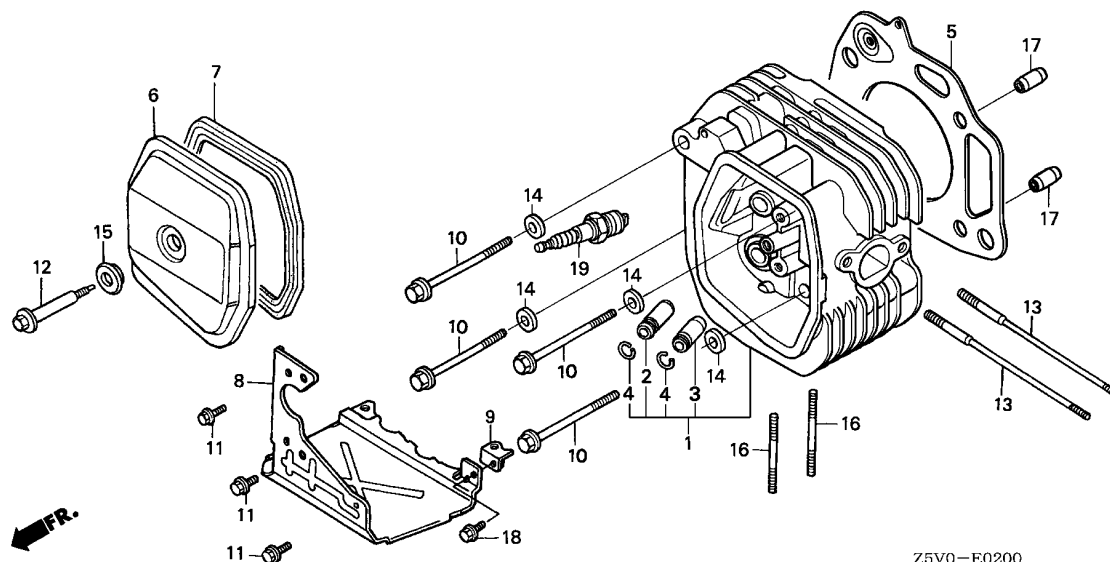


2

E-2

CYLINDER HEAD

C 1



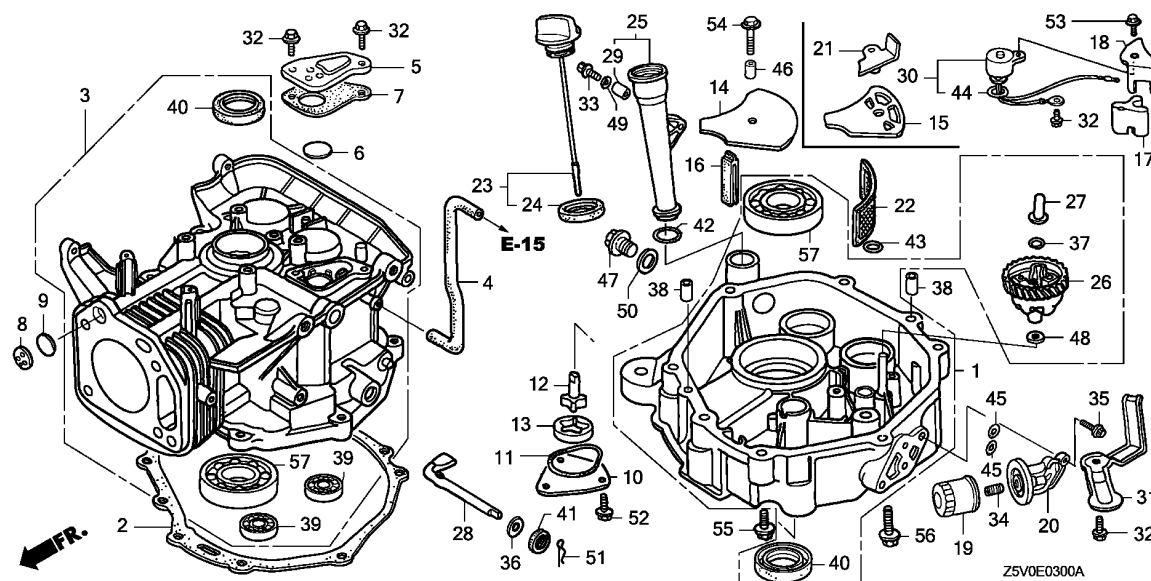
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111N3	HEAD, CYLINDERINCLUDES: Valve clearance adjustment and reface	1.0
2	1111E9	GUIDE, INTAKE VALVEINCLUDES: Valve clearance adjustment	0.8
	1111E9E	.Replace intake and exhaust all add	0.2
3	1111E8	GUIDE, EXHAUST VALVEINCLUDES: Valve clearance adjustment	0.8
	1111E8E	.Replace intake and exhaust all add	0.2
5	1111N4	GASKET, CYLINDER HEAD	0.6
6	1111D5	COVER, CYLINDER HEAD AND/OR PACKING, HEAD COVER	0.1
19	6141C1	PLUG, SPARK	0.1

Ref. No.	Part No.	Description	Reqd. QTY GXV 390 UT1	Serial No.	Parts catalogue code
1	12200-Z1E-405	HEAD COMP., CYLINDER	1	1	
2	12204-ZE2-306	GUIDE, IN. VALVE (O.S.)	1	1	
3	12205-ZE2-305	GUIDE, EX. VALVE (O.S.)	1	1	
4	12216-ZE2-300	CLIP, VALVE GUIDE	2	2	
5	12251-ZF5-H03	GASKET, CYLINDER HEAD	1	1	
6	12310-ZE8-000	COVER, HEAD	1	1	
7	12391-ZE8-000	PACKING, HEAD COVER	1	1	
8	18345-ZF5-020	COVER, UNDER	1	1	----- DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
9	18347-ZE8-000	STAY COMP., UNDER COVER	1	1	----- DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
10	90003-Z1E-000	BOLT, FLANGE, 10X85	4	4	
11	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	3	3	----- DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
12	90014-ZE8-000	BOLT, HEAD COVER	1	1	
13	90042-ZE8-000	BOLT, STUD, 8X131.5	2	2	----- DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
	90042-ZE8-700	BOLT, STUD, 8X138.5	2	2	----- DCA,DFWT
14	90401-437-000	WASHER, PLAIN, 10MM	4	4	
15	90441-ZE2-010	WASHER COMP., HEAD COVER ...	1	1	
16	92900-08022-0B	BOLT, STUD, 8X22	2	-	1014215 DFWT
	92900-08032-0B	BOLT, STUD, 8X32	2	-	----- DABG,DAEU,DAS,DAU,DA23,DA33,DCA,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
			2	-	1014216 DFWT
			-	2	
17	94301-12200	DOWEL PIN, 12X20	2	2	
18	95701-06012-00	BOLT, FLANGE, 6X12	1	1	----- DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
19	98079-55876	PLUG, SPARK (BPR5ES)	1	1	

E-3

CYLINDER BARREL/OIL PAN

C 2



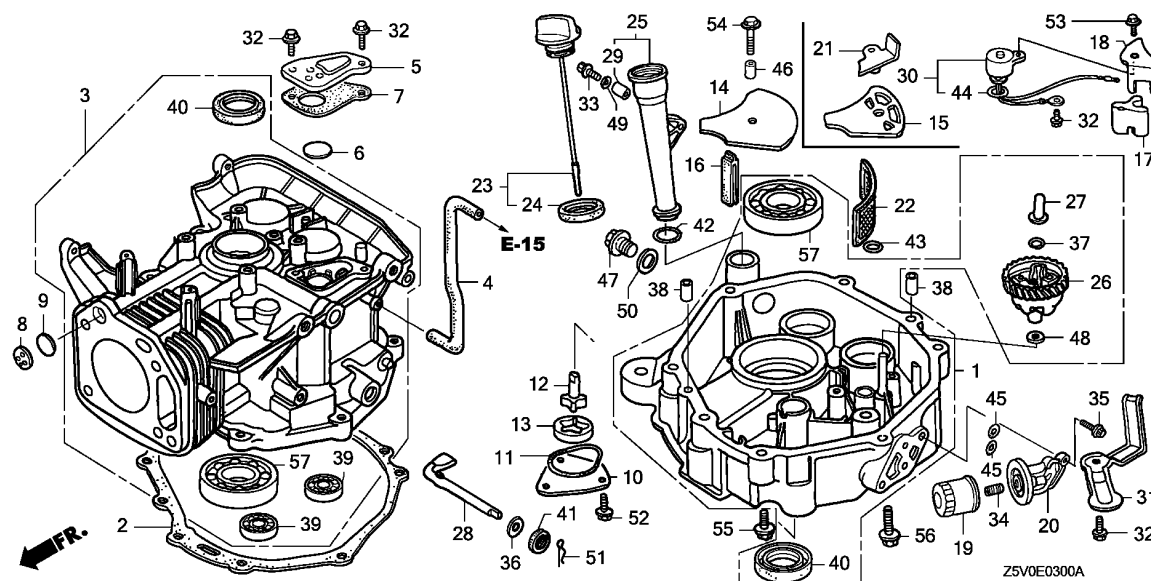
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1131C1	PAN, OIL	0.3
2	1131C2	PACKING, OIL PAN	0.2
3	1101A0	BARREL, CYLINDER	1.7
4	1111K5	TUBE, BREATHER	0.1
5		(7)	
	1111D1	COVER, BREATHER AND/OR	
		PACKING, BREATHER COVER	0.3
6	1111K9	VALVE, BREATHER	0.3
13		(10,11,12)	
	1131B3	ROTOR, OIL PUMP OUTER	0.1
19	110175	CARTRIDGE, OIL FILTER	0.1
20		(45)	
	1101A2	BASE, OIL FILTER	0.2
22		(14,15)	
	1101D2	SCREEN, OIL FILTER	0.3
25		(42)	
	1101B9	EXTENSION, OIL FILLER AND/OR	
		PACKING, OIL FILLER EXTENSION	0.1
26	1161C4	GOVERNOR ASSEMBLY	0.4
27	1161B6	SLIDER, GOVERNOR	0.4
28	1161B4	SHAFT, GOVERNOR ARM	0.4
30		(44)	
	6151E8	SWITCH, OIL LEVEL	0.3
+39	1101F7	BEARING, BALANCER WEIGHT :LEFT	0.5

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GXV 390 UT1 RT1		
1	11300-Z1E-405	PAN ASSY., OIL	1	1	DAS,DET3
	11300-Z1E-406		1	1	DA23
	11300-Z1E-407		1	1	DABG,DAEU,DAU,DETR,DE33,DFWT,DNE4,DN4,DXE4
	11300-Z1E-408		1	1	DA33,DCA,DXE2,DX2
2	11381-ZE9-801	PACKING, OIL PAN	1	1	
3	12000-Z1E-405	BARREL ASSY., CYLINDER	1	1	
4	12315-ZF5-000	TUBE, BREATHER	1	1	
5	12370-ZF5-000	CAP, BREATHER CHAMBER	1	1	
6	12372-ZE2-300	VALVE, BREATHER	1	1	
7	12373-ZE8-000	PACKING, BREATHER CAP	1	1	
8	12375-ZE9-H00	PLATE, ONE-WAY VALVE	1	1	DA23,DA33,DCA,DXE2,DX2
9	12376-ZE8-000	VALVE, ONE WAY	1	1	DA23,DA33,DCA,DXE2,DX2
10	15130-ZE8-000	COVER, OIL PUMP	1	1	
11	15131-ZE9-003	O-RING, PUMP COVER	1	1	
12	15330-ZE8-000	ROTOR COMP., INNER	1	1	
13	15332-891-003	ROTOR, OIL PUMP OUTER	1	1	
14	15334-ZE8-010	PLATE, OIL FILTER	1	1	DABG,DAEU,DAS,DAU,DETR,DET3,DE33,DFWT,DNE4,DN4,DXE4
15	15334-ZE8-811	PLATE, OIL FILTER	1	1	DA23,DA33,DCA,DXE2,DX2
16	15335-ZE9-000	RUBBER, OIL RETURN	1	1	
17	15336-ZE8-000	STOPPER, OIL	1	1	DA23,DA33,DCA,DXE2,DX2
18	15337-ZE8-000	PLATE, OIL STOPPER	1	1	DA23,DA33,DCA,DXE2,DX2
19	15400-ZJ1-004	CARTRIDGE, OIL FILTER	1	1	
		(TOYO ROKI)	1	1	DAS,DA23,DET3
20	15411-ZF5-W00	BASE, OIL FILTER	1	1	DAS,DA23,DET3
21	15420-ZE8-000	PLATE COMP., SUCTION	1	1	DA23,DA33,DCA,DXE2,DX2

E-3

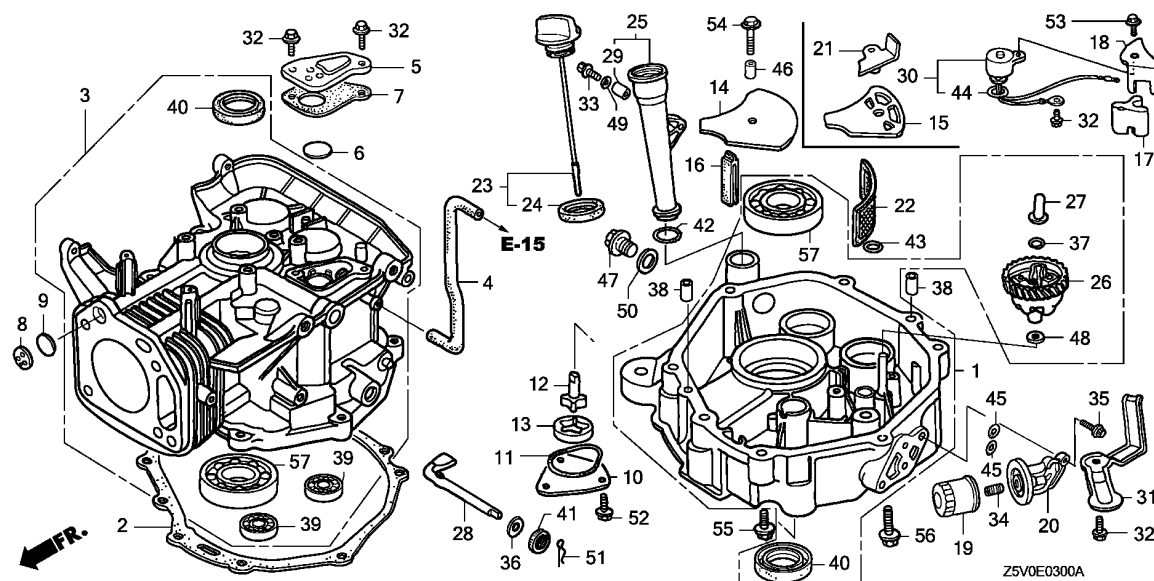
CYLINDER BARREL/OIL PAN

C 3

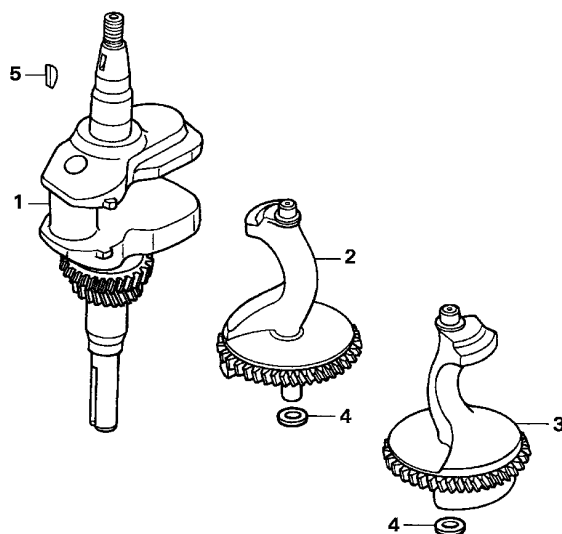


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+39	1101F7A	.Replace right balancer weight bearing add	0.1
	1101F8	BEARING, BALANCER WEIGHT :RIGHT	0.5
	1101F8A	.Replace left balancer weight bearing add	0.1
40	1101E6	OIL SEAL, CRANKSHAFT :UPPER ..	1.1
	1101E7	OIL SEAL, CRANKSHAFT :LOWER ..	0.4
41	1101C4	OIL SEAL, GOVERNOR ARM SHAFT ..	0.4
50	1101D5	WASHER, DRAIN PLUG	0.1
57	1101J6	BEARING, CRANKSHAFT :UPPER ...	1.2
	1101J7	BEARING, CRANKSHAFT :LOWER ...	0.5

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GXV 390 UT1		
22	15421-ZE9-003	SCREEN, OIL FILTER	1	1	
23	15600-ZF5-000	CAP ASSY., OIL FILLER	1	1	
24	15625-ZE8-000	PACKING, OIL FILLER CAP	1	1	
25	15630-ZE8-000	EXTENSION, OIL FILLER	1	1	
26	16510-ZE3-000	GOVERNOR ASSY.	1	1	
27	16531-Z0A-000	SLIDER, GOVERNOR	1	1	
28	16541-ZE8-010	SHAFT, GOVERNOR ARM	1	1	
29	17240-ZE6-000	COLLAR, EXTENSION	1	1	
30	35410-ZF5-013	SWITCH COMP., OIL LEVEL	1	1	DA23,DA33,DCA,DXE2,DX2
31	35419-ZF5-000	PROTECTOR, SWITCH	1	1	DA23,DA33,DCA,DXE2,DX2
32	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	2	2	DABG,DAEU,DAS,DAU,DETR,DET3,DE33,DFWT,DNE4,DN4,DXE4
			4	4	DA23,DA33,DCA,DXE2,DX2
33	90014-ZE6-000	BOLT, FLANGE, 6X35(CT200) ...	1	1	
34	90018-PN3-000	HOLDER, OIL FILTER	1	1	DAS,DA23,DET3
35	90121-952-000	BOLT, FLANGE, 6X25(CT200) ...	2	2	DAS,DA23,DET3
36	90406-VM6-000	WASHER, THRUST, 8.1MM	1	1	
37	90602-ZE1-000	CLIP, GOVERNOR HOLDER	1	1	
38	90701-HC4-000	DOWEL PIN, 8X12	2	2	
39	91001-ZF5-003	BEARING, RADIAL BALL, 6202 ..	2	2	
40	91201-Z1C-003	OIL SEAL, 35X52X8	2	2	
41	91203-952-771	OIL SEAL, 8X14X5	1	1	
42	91301-ZE9-003	O-RING, 22.5X2.2	1	1	
43	91302-ZE9-003	O-RING, 11.8X2.4	1	1	
44	91302-ZL8-003	O-RING, 11.8X2.4	1	1	DA23,DA33,DCA,DXE2,DX2
45	91303-HA0-004	O-RING, 11X1.9(NOK)	2	2	DAS,DA23,DET3



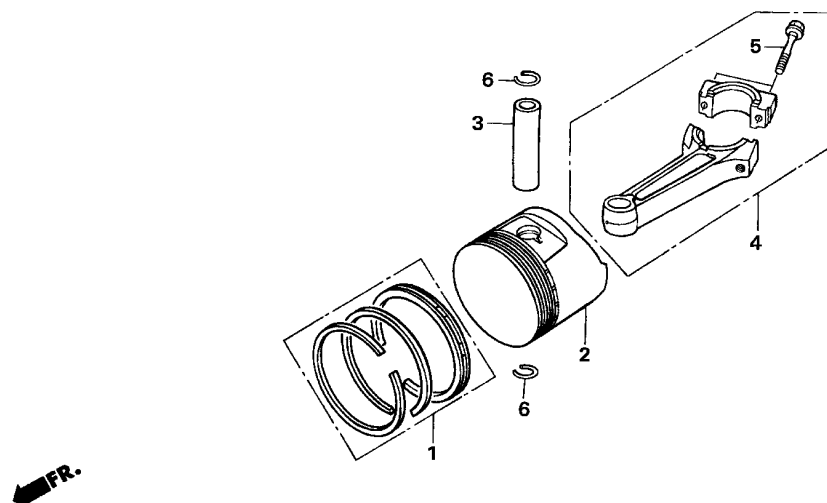
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1		
46	91501-ZF5-000	COLLAR, OIL FILTER SETTING ..	1	1	-----	DABG,DAEU,DAS,DAU,DETR,DET3,DE33,DFWT,DNE4,DN4,DXE4
47	92800-20000	BOLT, DRAIN PLUG, 20MM	1	1	-----	
48	94101-06800	WASHER, PLAIN, 6MM	1	1	-----	
49	94103-06700	WASHER, PLAIN, 6MM	1	1	-----	DABG,DA23,DA33,DCA,DETR,DFWT,DNE4,DN4,DXE2,DXE4,DX2
50	94109-20000	WASHER, DRAIN PLUG, 20MM	1	1	-----	
51	94251-10000	PIN, LOCK, 10MM	1	1	-----	
52	95701-06012-00	BOLT, FLANGE, 6X12	3	3	-----	
53	95701-06016-00	BOLT, FLANGE, 6X16	1	1	-----	DA23,DA33,DCA,DXE2,DX2
54	95701-06025-00	BOLT, FLANGE, 6X25	1	1	-----	
55	95701-08040-08	BOLT, FLANGE, 8X40	6	6	-----	
56	95701-08060-08	BOLT, FLANGE, 8X60	1	1	-----	
57	96100-62073-00	BEARING, RADIAL BALL, 6207 ..	2	2	-----	



Z5V0-E0700

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101F0	CRANKSHAFT	1.1
2	1101K2	WEIGHT A, BALANCER	0.4
	1101K2A	.Replace one balancer weight add	0.1
3	1101K3	WEIGHT B, BALANCER	0.4
	1101K3A	.Replace one balancer weight add	0.1

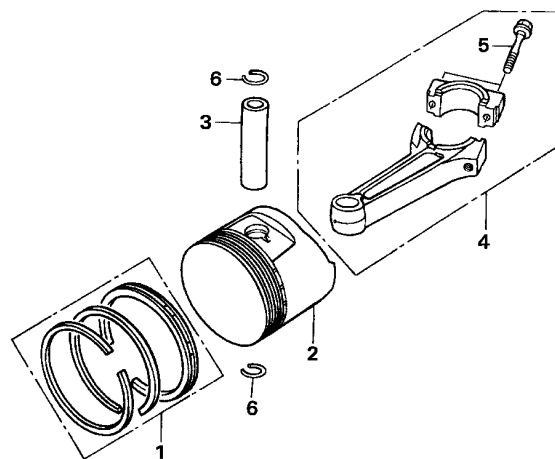
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1		
1	13310-ZF5-040	CRANKSHAFT COMP.	1	1		
2	13351-ZF5-030	WEIGHT A, BALANCER	1	1		
3	13356-ZF5-040	WEIGHT B, BALANCER	1	1		
4	90417-HA0-000	WASHER, THRUST, 15MM	2	2		
5	90741-ZE2-000	KEY, SPECIAL WOODRUFF, 25X18	1	1		



Z5V0-E0800

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1111R1	(1,3,4) PISTON AND/OR RING SET AND/OR BEARING AND/OR RODINCLUDES: Inspection/ Measurement/Cleaning	1.2

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1	
1	13010-Z1C-800	RING SET, PISTON (STD.) (RIKEN)	1	-	1019651
	13011-Z1C-800	RING SET, PISTON (0.25) (RIKEN)	(1)	-	1019651
	13012-Z1C-800	RING SET, PISTON (0.50) (RIKEN)	(1)	-	1019651
	13013-Z1C-800	RING SET, PISTON (0.75) (RIKEN)	(1)	-	1019651
	13010-Z5R-004	RING SET, PISTON (STD.) (TEIKOKU)	1	-	1019652
			-	1	
	13010-Z5T-003	RING SET, PISTON (STD.) (RIKEN)	1	-	1019652
			-	1	
	13011-Z5R-004	RING SET, PISTON (0.25) (TEIKOKU)	(1)	-	1019652
			-	(1)	
	13011-Z5T-003	RING SET, PISTON (0.25) (RIKEN)	(1)	-	1019652
			-	(1)	
	13012-Z5R-004	RING SET, PISTON (0.50) (TEIKOKU)	(1)	-	1019652
			-	(1)	
	13012-Z5T-003	RING SET, PISTON (0.50) (RIKEN)	(1)	-	1019652
			-	(1)	
	13013-Z5R-004	RING SET, PISTON (0.75) (TEIKOKU)	(1)	-	1019652
			-	(1)	
	13013-Z5T-003	RING SET, PISTON (0.75) (RIKEN)	(1)	-	1019652
			-	(1)	
2	13101-ZF6-W00	PISTON (STD.)	1	-	1019651
	13102-ZF6-W00	PISTON (0.25)	(1)	-	1019651
	13103-ZF6-W00	PISTON (0.50)	(1)	-	1019651
	13104-ZF6-W00	PISTON (0.75)	(1)	-	1019651

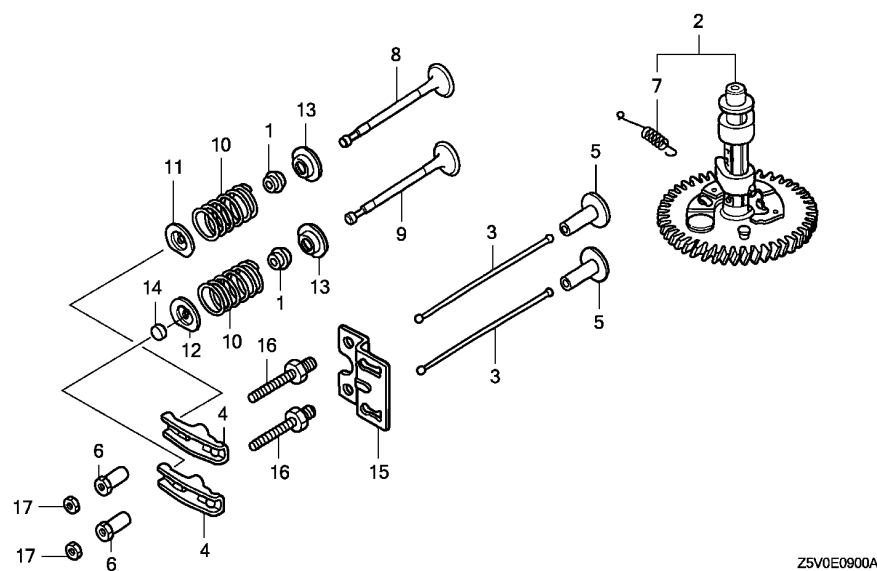


Z5V0-E0800

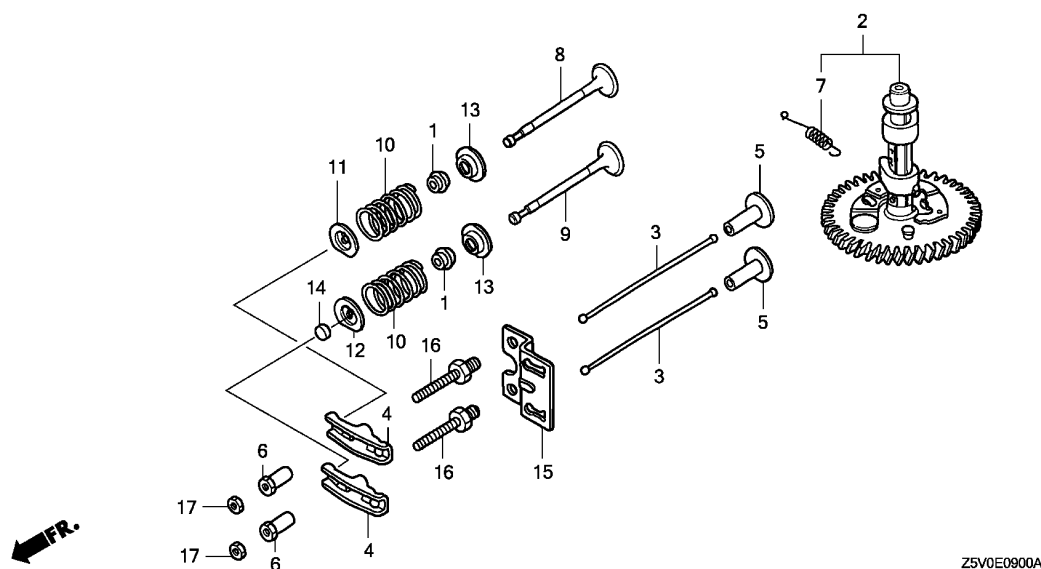
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1		
(2)	13101-Z5T-000	PISTON (STD.)	1	-	1019652	
	13102-Z5T-000	PISTON (0.25)	(1)	-	1019652	
	13103-Z5T-000	PISTON (0.50)	(1)	-	1019652	
	13104-Z5T-000	PISTON (0.75)	(1)	-	1019652	
3	13111-ZF6-000	PIN, PISTON	1	1		
4	13200-Z1E-000	ROD ASSY., CONNECTING (STD.)	1	1		
	13200-Z1E-305	ROD ASSY., CONNECTING (0.25 UNDER SIZE)	(1)	(1)		
5	90001-ZE8-000	BOLT, CONNECTING ROD	2	2		
6	90601-ZE3-000	CLIP, PISTON PIN, 20MM	2	2		

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111K2	SEAL, INTAKE VALVE STEMINCLUDES: Valve clearance adjustment	0.6
	1111K2E	.Replace intake and exhaust all add	0.1
	1111K1	SEAL, EXHAUST VALVE STEMINCLUDES: Valve clearance adjustment	0.6
	1111K1E	.Replace intake and exhaust all add	0.1
2	1111C2	CAMSHAFTINCLUDES: Valve clearance adjustment	0.6
3	1111L6	ROD, PUSH :INTAKEINCLUDES: Valve clearance adjustment	0.2
	1111L6A	.Replace exhaust push rod add	0.1
	1111L7	ROD, PUSH :EXHAUSTINCLUDES: Valve clearance adjustment	0.2
	1111L7A	.Replace intake push rod add	0.1
4	1111A2	ARM, ROCKER :INTAKEINCLUDES: Valve clearance adjustment	0.2
+			

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1	
1	12209-ZE8-003	SEAL, VALVE STEM	2	2	
2	14100-ZF5-L03	CAMSHAFT ASSY.	1	1	----- DCA,DFWT
	14100-ZF5-020		1	1	----- DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
3	14410-Z1C-000	ROD, PUSH	2	2	
4	14431-ZE2-010	ARM, VALVE ROCKER	2	2	
5	14441-ZE2-000	LIFTER, VALVE	2	2	
6	14451-ZE1-013	PIVOT, ROCKER ARM	2	2	
7	14568-ZE1-000	SPRING, WEIGHT RETURN	1	1	
8	14711-ZE3-000	VALVE, IN.	1	1	
9	14721-ZE3-000	VALVE, EX.	1	1	
10	14751-Z1C-000	SPRING, VALVE	2	2	
11	14771-ZE2-000	RETAINER, IN. VALVE SPRING ..	1	1	
12	14773-ZE2-000	RETAINER, EX. VALVE SPRING ..	1	1	
13	14775-ZE2-010	SEAT, VALVE SPRING	2	2	
14	14781-ZE2-000	ROTATOR, VALVE	1	1	
15	14791-ZE9-010	GUIDE, PUSH ROD	1	1	
16	90012-ZE0-010	BOLT, PIVOT, 8MM	2	2	
17	90206-ZE1-000	NUT, PIVOT ADJUSTING	2	2	

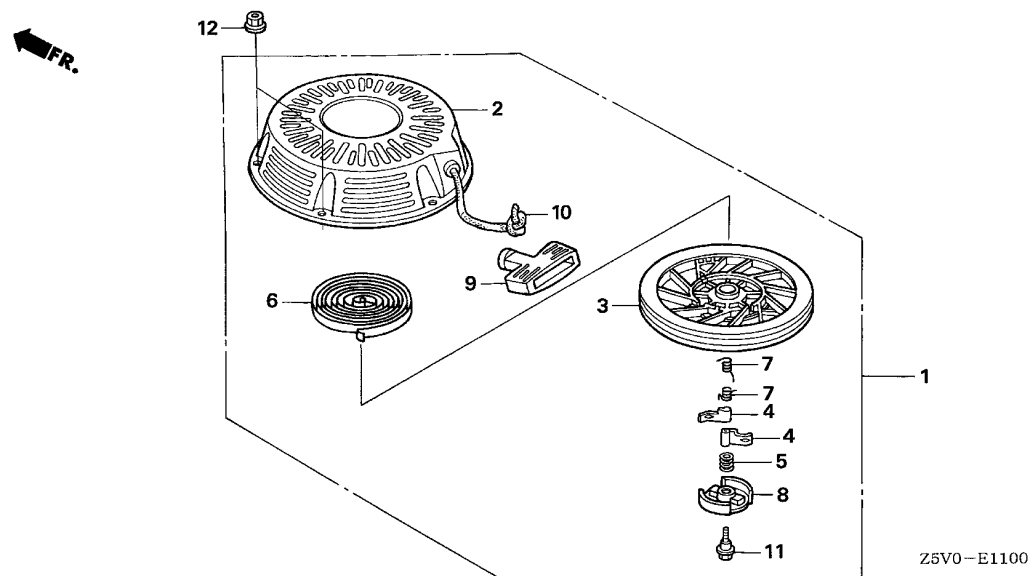


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 4	1111A2A	.Replace exhaust rocker arm add	0.1
	1111A1	ARM, ROCKER :EXHAUST	0.2
		.INCLUDES: Valve clearance adjustment	
	1111A1A	.Replace intake rocker arm add	0.1
5	1111L9	LIFTER, VALVE :INTAKE	0.6
		.INCLUDES: Valve clearance adjustment	
		.NOTE: Same time for two units	
	1111M0	LIFTER, VALVE :EXHAUST	0.6
		.INCLUDES: Valve clearance adjustment	
		.NOTE: Same time for two units	
8	1111L1	VALVE, INTAKE	0.7
		.INCLUDES: Valve clearance adjustment and reface	
	1111L1E	.Replace intake and exhaust all add	0.1
9	1111L0	VALVE, EXHAUST	0.7
		.INCLUDES: Valve clearance adjustment and reface	
	1111LOE	.Replace intake and exhaust all add	0.1
+10	1111P3	SPRING, VALVE :INTAKE	0.6



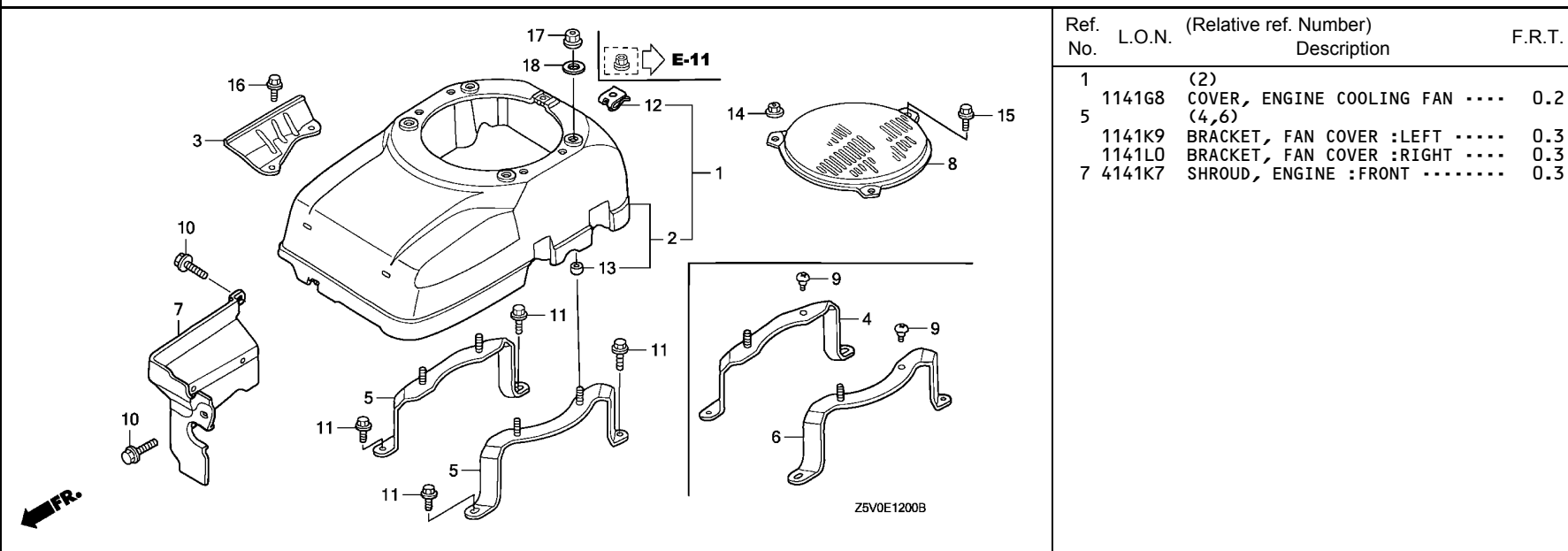
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Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+10		.INCLUDES: Engine removal and installation .INCLUDES: Valve clearance adjustment	
1111P3A		.Replace intake and exhaust all add	0.1
1111P4		SPRING, VALVE :EXHAUSTINCLUDES: Engine removal and installation .INCLUDES: Valve clearance adjustment	0.6
1111P4A		.Replace intake and exhaust all add	0.1
14 1111J7		ROTATOR, VALVEINCLUDES: Valve clearance adjustment	0.2



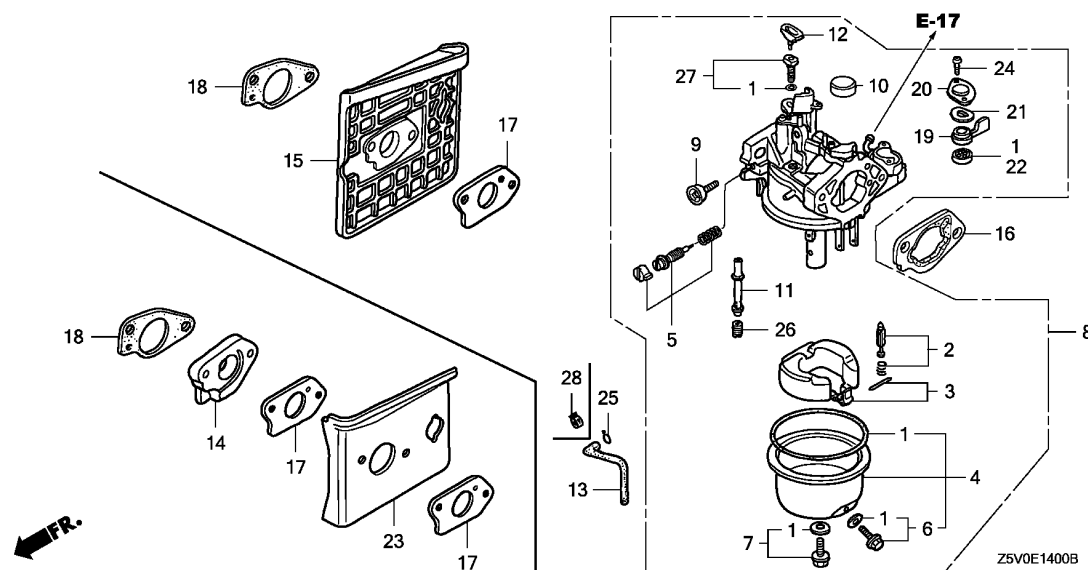
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1121B9	STARTER, RECOIL	0.1
3	1121B1	REEL, RECOIL STARTER	0.3
4		(7)	
	1121B0	RATCHET, STARTER AND/OR	
		SPRING, RATCHET	0.2
6	1121B7	SPRING, RECOIL STARTER RETURN	0.3
8		(5)	
	1121B2	RETAINER, SPRING	0.2
10	1121B3	ROPE, RECOIL STARTER	0.3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1	
1	28400-ZE3-W01ZP	STARTER ASSY., RECOIL	1	1	----- DABG,DAEU,DAS,DA23,DA33,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
2	28410-ZE3-W01ZP	CASE COMP., RECOIL STARTER	1	1	----- DABG,DAEU,DAS,DA23,DA33,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
		R280.....POWER RED	1	1	----- DABG,DAEU,DAS,DA23,DA33,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
3	28421-ZE3-W01	PULLEY, RECOIL STARTER	1	1	----- DABG,DAEU,DAS,DA23,DA33,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
4	28422-ZE2-W01	RATCHET, STARTER	2	2	----- DABG,DAEU,DAS,DA23,DA33,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
5	28441-ZE2-W01	SPRING, FRICTION	1	1	----- DABG,DAEU,DAS,DA23,DA33,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
6	28442-ZE2-W01	SPRING, STARTER RETURN	1	1	----- DABG,DAEU,DAS,DA23,DA33,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
7	28443-ZE2-W01	SPRING, RATCHET	2	2	----- DABG,DAEU,DAS,DA23,DA33,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
8	28444-ZE2-W01	RETAINER, SPRING	1	1	----- DABG,DAEU,DAS,DA23,DA33,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
9	28461-ZE2-W02	GRIP, STARTER	1	1	----- DABG,DAEU,DAS,DA23,DA33,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
10	28462-ZE3-W01	ROPE, RECOIL STARTER	1	1	----- DABG,DAEU,DAS,DA23,DA33,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
11	90004-ZE2-W01	SCREW, CENTER	1	1	----- DABG,DAEU,DAS,DA23,DA33,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
12	94050-06000	NUT, FLANGE, 6MM	4	4	----- DABG,DAEU,DAS,DA23,DA33,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1141G8	(2) COVER, ENGINE COOLING FAN	0.2
5	1141K9	(4,6) BRACKET, FAN COVER :LEFT	0.3
	1141L0	BRACKET, FAN COVER :RIGHT	0.3
7	4141K7	SHROUD, ENGINE :FRONT	0.3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GXV 390 UT1 RT1		
1	19610-ZE9-V01ZB	COVER COMP., FAN	1	1	DAU,DCA,DFWT
		NH1.....BLACK	1	1	DCA
	19610-ZE9-V01ZC	*R280*.....POWER RED	1	1	DAU
	19610-ZF5-V31ZC	*R280*.....POWER RED	1	1	
2	19610-ZF5-V11ZA	COVER COMP., FAN	1	1	DAU,DCA,DFWT
		NH1.....BLACK	1	1	DAU,DCA,DFWT
	19610-ZF5-V11ZC	*R280*.....POWER RED	1	1	DAU,DCA,DFWT
	19610-ZF5-V21ZC	*R280*.....POWER RED	1	1	DAU,DCA,DFWT
3	19612-ZF5-010	PLATE, SIDE	1	1	DAU,DCA,DFWT
4	19617-ZE9-V00	BRACKET, R. FAN COVER	1	1	DAU,DCA,DFWT
5	19617-ZF5-V00	BRACKET, FAN COVER	2	2	DAU,DCA,DFWT
6	19627-ZE9-V00	BRACKET, L. FAN COVER	1	1	DAU,DCA,DFWT
7	19631-Z1E-V00	SHROUD	1	1	DAU,DCA,DFWT
8	28456-ZF5-V00ZA	COVER, SCREEN GRID	1	1	DAU,DCA,DFWT
		NH1.....BLACK	1	1	DAU,DCA,DFWT
9	90006-ZF5-V00	SCREW, SPECIAL, 6X8	2	2	DAU,DCA,DFWT
10	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	2	2	DAU,DCA,DFWT
11	90029-888-000	BOLT, FLANGE, 6X16(CT200) ...	4	4	DAU,DCA,DFWT
12	90320-747-000	NUT, SPRING, 6MM	1	1	DAU,DCA,DFWT
13	91501-ZF5-V00	COLLAR, FAN COVER	2	2	DAU,DCA,DFWT
14	94050-06000	NUT, FLANGE, 6MM	2	2	DAU,DCA,DFWT
15	95701-06010-00	BOLT, FLANGE, 6X10	1	1	DAU,DCA,DFWT
16	95701-08020-08	BOLT, FLANGE, 8X20	2	2	DAU,DCA,DFWT
17	90201-ZM0-000	NUT, FLANGE, 6MM	4	4	DAU,DCA,DFWT
18	94103-06700	WASHER, PLAIN, 6MM	4	4	DAU,DCA,DFWT



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3111B1	GASKET SET, CARBURETOR (3)	0.3
2	3111E1	VALVE SET, FLOAT AND/OR FLOAT SET	0.3
4	3111A3	CHAMBER SET, FLOAT AND/OR GASKET, FLOAT CHAMBER	0.2
5	3111D7	SCREW SET, PILOT	0.2
8	3111F3	CARBURETOR	0.2
15	3111C0	(14,18) INSULATOR, CARBURETOR AND/OR PACKING, INSULATOR	0.2
16	3111D9	SPACER, CARBURETOR	0.1
17	3111C8	PACKING, CARBURETOR	0.2
22	3101C5	.NOTE: Same time for two units (19,20,21) PACKING, FUEL COCK	0.2
23	3111G8	GUIDE, CARBURETOR AIR	0.2
26	3111C3	JET, MAIN	0.3

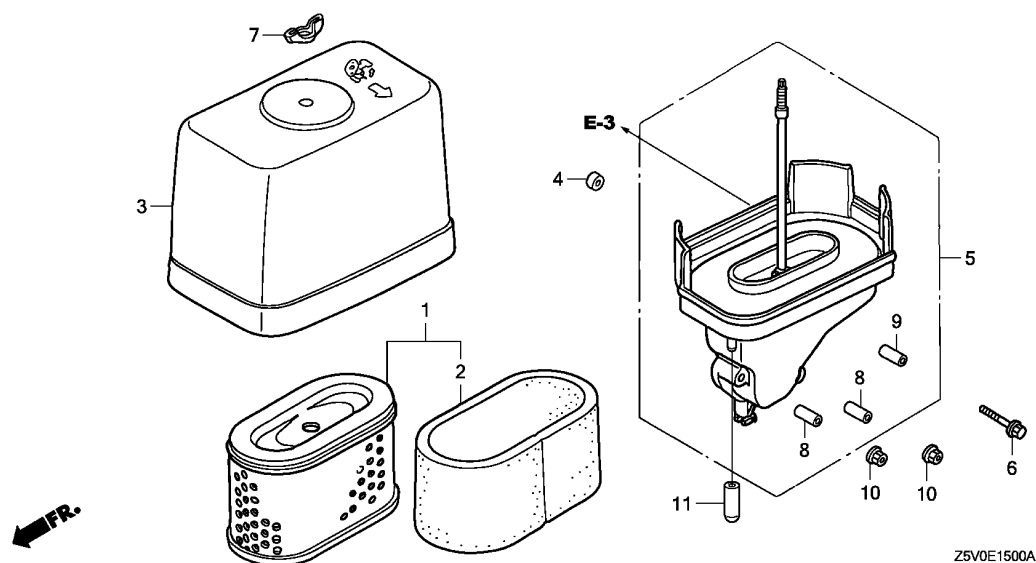
Ref. No.	Part No.	Description	Reqd. QTY GXV 390 UT1 RT1	Serial No.	Parts catalogue code
1	16010-ZE2-015	GASKET SET (EXCEPT 16173-001-004)	1	1	
2	16011-ZA0-931	VALVE SET, FLOAT	1	1	
3	16013-Z1C-003	FLOAT SET	1	1	
4	16015-ZE8-005	CHAMBER SET, FLOAT	1	1	
5	16016-ZH7-W01	SCREW SET, PILOT	1	-	BE86P A DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
		(CARBURETOR NO.)	1	-	BE86R B DCA,DFWT
	16016-Z1E-V21	SCREW SET	1	-	BE86P B ----- DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
		(CARBURETOR NO.)	1	-	BE86R C ----- DCA,DFWT
		//	-	1	
6	16024-ZE1-811	SCREW SET, DRAIN	1	1	
7	16028-ZE0-005	SCREW SET	1	1	
8	16100-Z1E-V21	CARBURETOR ASSY. (BE86P A) ..	1	-	1019651 DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
	16100-Z1E-V42	CARBURETOR ASSY. (BE86R B) ..	1	-	1020560 DCA,DFWT
	16100-Z1E-V22	CARBURETOR ASSY. (BE86P B) ..	1	-	1019652 ----- DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
			-	1	----- DAEU,DAS,DAU,DA23,DA33,DETR
	16100-Z1E-V43	CARBURETOR ASSY. (BE86R C) ..	1	-	1020561 ----- DCA,DFWT
			-	1	----- DCA,DFWT
9	16124-ZE0-005	SCREW, THROTTLE STOP	1	1	
10	16148-141-881	CAP, CHOKE DUST	1	1	
11	16166-ZF5-V20	NOZZLE, MAIN	1	-	BE86P A DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
		(CARBURETOR NO.)	1	-	BE86R B DCA,DFWT
		//			

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1		
11)	16166-Z1E-V21	NOZZLE, MAIN (CARBURETOR NO.) //	1	-	BE86P B -----	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
			1	-	BE86R C -----	DCA,DFWT
			-	1		
12	16172-ZE3-W10	COLLAR, SETTING	1	1		
13	16199-ZE8-000	TUBE, AIR VENT (75MM)	1	1	-----	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
	95001-45180-30	TUBE, FUEL, 4.5X180 (95001-45001-60M)	1	-	1008241	DCA,DFWT
	91424-Z4K-801	TUBE, FUEL, 4.5X180(FKM)	1	-	1008242	DCA,DFWT
			-	1		DCA,DFWT
14	16211-ZF5-L00	INSULATOR, CARBURETOR	1	1	-----	DCA,DFWT
15	16211-Z1E-000	INSULATOR, CARBURETOR	1	1	-----	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
16	16220-ZA0-702	SPACER COMP., CARBURETOR	1	1		
17	16221-ZF6-800	PACKING, CARBURETOR	1	1	-----	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
			2	2	-----	DCA,DFWT
18	16223-ZE9-800	PACKING, INSULATOR	1	1		
19	16953-ZE1-712	LEVER, COCK	1	1		
20	16954-ZE1-812	PLATE, LEVER SETTING	1	1		
21	16956-ZE1-811	SPRING, COCK LEVER	1	1		
22	16957-ZE1-812	PACKING, FUEL COCK	1	1		
23	19651-ZF5-L00	GUIDE, AIR	1	1	-----	DCA,DFWT
24	93500-03006-1H	SCREW, PAN, 3X6	2	2		
25	95002-02080	CLIP, TUBE (B8)	1	1	-----	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
			1	-	1008241	DCA,DFWT
26	99101-ZH8-0880	JET, MAIN, #88 (CARBURETOR NO.) //	(1)	-	BE86P A -----	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
			(1)	-	BE86R B -----	DCA,DFWT
			-	(1)		
	99101-ZH8-0900	JET, MAIN, #90	(1)	(1)		
	99101-ZH8-0920	JET, MAIN, #92 (CARBURETOR NO.) //	1	-	BE86P A -----	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
			1	-	BE86R B -----	DCA,DFWT
			(1)	-	BE86P B -----	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
			(1)	-	BE86R C -----	DCA,DFWT
	99101-ZH8-0950	JET, MAIN, #95 (CARBURETOR NO.) //	1	-	BE86P B -----	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
			1	-	BE86R C -----	DCA,DFWT
			-	1		
27	99204-ZE2-0400	JET SET, PILOT, #40	1	1		
28	95002-40800-08	CLAMP, TUBE (D8)	1	-	1008242	DCA,DFWT
			-	1	-----	DCA,DFWT

E-15

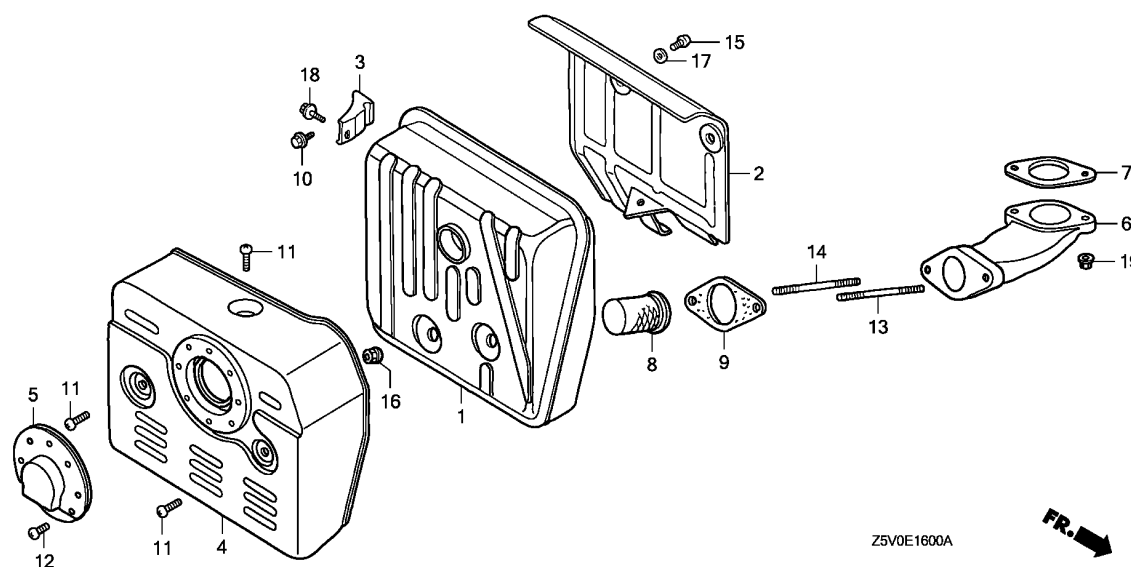
AIR CLEANER

C15



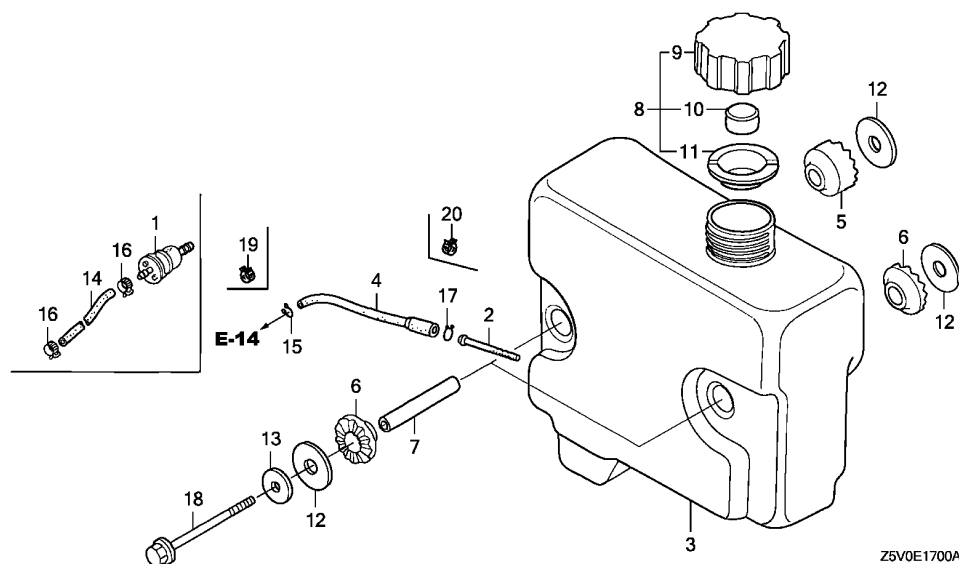
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3121B8	ELEMENT, AIR CLEANER	0.1
2	3121C1	FILTER, OUTER	0.1
5	3121B4	ELBOW, AIR CLEANER	0.1

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1		
1	17211-ZF5-V01	ELEMENT, AIR CLEANER	1	-		
	17210-Z1E-801	ELEMENT COMP., AIR CLEANER ..	-	1		
2	17218-ZF5-V00	FILTER, OUTER	1	-		
3	17231-ZF5-V00	COVER, AIR CLEANER	1	1		
4	17239-ZE8-700	SPACER, AIR CLEANER ELBOW ...	1	1	----- DCA,DFWT	
5	17410-ZF5-V00	ELBOW COMP., AIR CLEANER ...	1	-		
	17410-Z5V-000		-	1		
6	90014-ZE6-000	BOLT, FLANGE, 6X35(CT200) ...	1	1	----- DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2	
	90016-ZE8-000	BOLT, FLANGE, 6X45(CT200) ...	1	1	----- DCA,DFWT	
7	90325-044-000	NUT, TOOL BOX SETTING	1	1		
8	91502-ZF5-V00	COLLAR, AIR CLEANER	2	2		
9	91503-ZF5-V00	COLLAR, AIR CLEANER	1	1		
10	94050-06000	NUT, FLANGE, 6MM	2	2		
11	90634-ZL8-H00	CAP, SEALING	1	-	----- DAEU,DAS,DAU,DA23,DA33,DCA,DETR,DFWT	
			-	1		



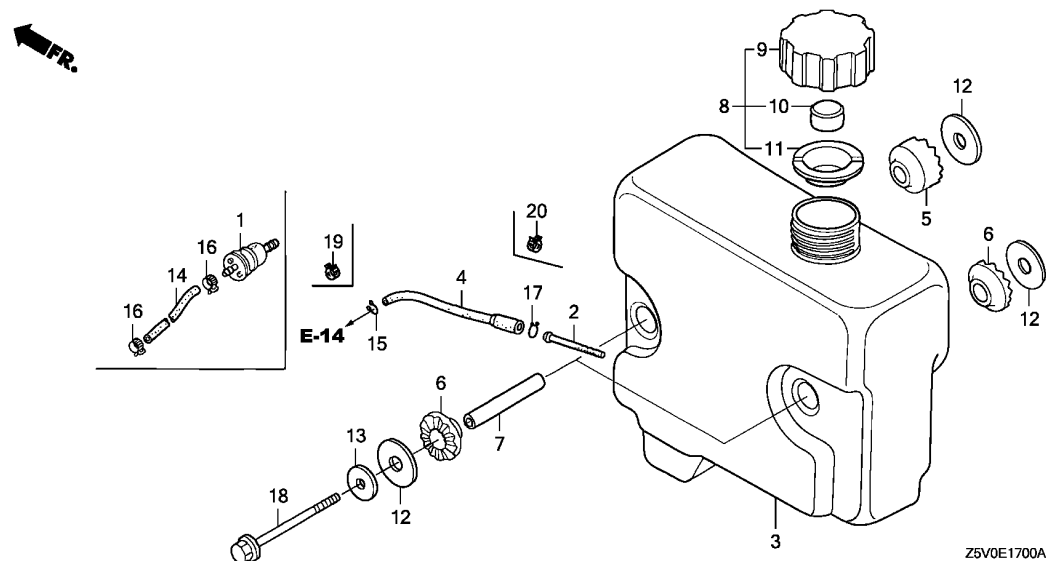
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3131C5	MUFFLER, EXHAUST	0.3
4	3131D6	PROTECTOR, EXHAUST MUFFLER ...	0.1
6	3131C9	PIPE, EXHAUST	0.3
7		(9)	
	3131B5	GASKET, EXHAUST PIPE	0.2
8	3131A1	ARRESTER, SPARK	0.2

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1	
1	18310-Z1E-000	MUFFLER COMP.	1	1	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
2	18316-ZF5-V00	SEPARATOR, MUFFLER	1	1	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
3	18318-ZE8-000	STAY COMP., MUFFLER	1	1	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
4	18321-ZF5-000	PROTECTOR, MUFFLER	1	1	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
5	18331-ZE2-810	CAP, MUFFLER	1	1	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DXE2,DXE4,DX2
6	18331-ZF5-000	PIPE, EX.	1	1	DABG,DAEU,DAS,DAU,DA23,DA33,DCA,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
	18331-Z1E-000		1	-	1014216 DFWT
			-	1	DFWT
7	18333-ZE3-800	GASKET, EX. PIPE	1	-	DABG,DAEU,DAS,DAU,DA23,DA33,DCA,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
			1	-	1014216 DFWT
			-	1	DFWT
	18333-Z1C-801		-	1	DAEU,DAS,DAU,DA23,DA33,DCA,DETR
8	18335-ZE8-000	ARRESTER, SPARK	1	-	DXE2,DXE4,DX2
9	18382-ZE9-800	GASKET, EX. PIPE	1	-	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
	18382-Z1F-801		-	1	DAEU,DAS,DAU,DA23,DA33,DETR
10	90031-883-000	BOLT, FLANGE, 8X16	1	1	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
11	90050-ZE1-000	SCREW, TAPPING, 5X8	3	3	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
12	90055-ZE1-000	SCREW, TAPPING, 4X6	3	3	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DXE2,DXE4,DX2
13	92900-08060-1B	BOLT, STUD, 8X60	1	1	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
14	92900-08070-1B	BOLT, STUD, 8X70	1	1	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
15	93500-06006-0A	SCREW, PAN, 6X6	3	3	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
16	94050-08000	NUT, FLANGE, 8MM	2	2	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
17	94101-06000	WASHER, PLAIN, 6MM	3	3	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
18	95701-08014-00	BOLT, FLANGE, 8X14	1	1	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
19	94050-08000	NUT, FLANGE, 8MM	2	-	DABG,DAEU,DAS,DAU,DA23,DA33,DCA,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
			2	-	1014216 DFWT
			-	2	

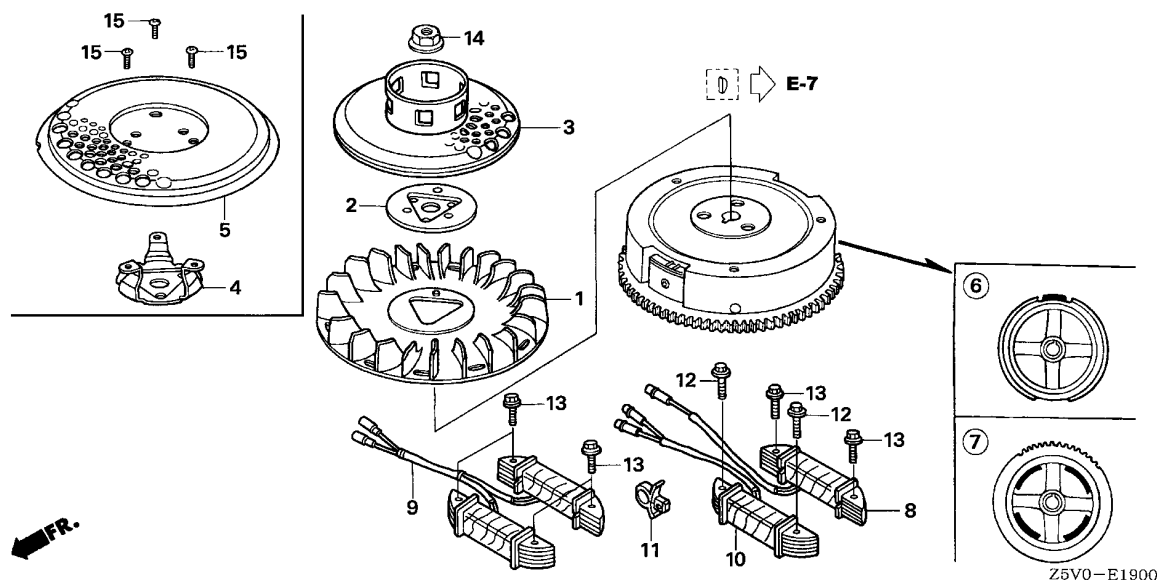


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3101H8	STRAINER, FUEL	0.1
2	3101H6	JOINT, FUEL STRAINER	0.2
3	3101H7	TANK, FUEL	0.2
4	3101F1	TUBE, FUEL TANK	0.2
5		(6)	
	3101D1	RUBBER, TANK MOUNTING	0.2
14	3101B1	HOSE, FUEL	0.2

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1	
1	16910-ZE8-015	STRAINER COMP., FUEL	1	1	DAEU,DAS,DAU,DA23,DA33,DCA,DFWT
2	16952-ZE6-000	STRAINER, FUEL	1	-	DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
3	17510-ZE9-000	TANK, FUEL	1	-	1019651 DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
	17511-Z5N-000		1	-	1019652 DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
4	17512-ZE9-000	TUBE, FUEL	1	-	1003217 DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
	17512-Z5N-003	TUBE, FUEL (FKM)	1	-	1003218 DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
5	17516-ZE8-000	RUBBER B, TANK MOUNTING	1	-	DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
6	17516-896-700	RUBBER B, TANK MOUNTING	3	-	DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
7	17518-ZE8-000	COLLAR, TANK SETTING	2	-	DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
8	17620-ZE7-000	CAP ASSY., FUEL TANK	1	-	DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
9	17621-ZE6-000	BODY, FUEL CAP	1	-	DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
10	17622-888-010	SPONGE, FUEL CAP BREATHER ...	1	-	DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
11	17624-ZE7-000	PACKING, FUEL CAP	1	-	DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
12	90455-896-700	WASHER, TANK MOUNTING	4	-	DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
13	90471-SB0-000	WASHER, PLAIN, 8MM	2	-	DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
14	95001-45230-50	HOSE, FUEL, 4.5X230 (95001-45001-50M)	1	-	DAS
	95001-45360-20	HOSE, FUEL, 4.5X360 (95001-45001-50M)	1	-	1003505 DAEU,DAU,DA23,DA33,DCA,DFWT
	91434-Z5N-811	HOSE, FUEL, 4.5X360(FKM)	1	-	1003506 DAEU,DAU,DA23,DA33,DCA,DFWT
	91434-Z5P-801	HOSE, FUEL, 4.5X230(FKM)	-	1	DAEU,DAU,DA23,DA33,DCA,DFWT
	95001-45150-40	TUBE, FUEL, 4.5X150 (95001-45001-60M)	1	-	DAS
	91424-Z4J-801	TUBE, FUEL, 4.5X150(FKM)	1	-	1003721 DETR
			-	1	1003722 DETR
			-	1	DETR
15	95002-02080	CLIP, TUBE (B8)	1	-	1003217 DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2

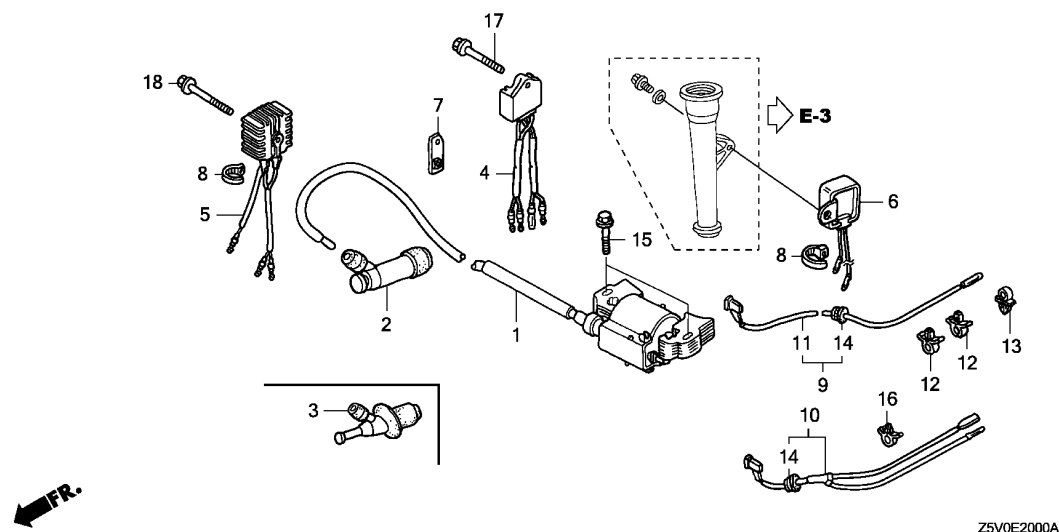


Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1		
16	95002-40850-08	CLAMP, TUBE (D8.5)	2	2	-----	DAEU,DAS,DAU,DA23,DA33,DCA,DFWT
	95002-40800-08	CLAMP, TUBE (D8)	2	2	-----	DETR
17	95002-70000	CLIP, TUBE (C11)	1	-	1003217	DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
18	95701-08095-00	BOLT, FLANGE, 8X95	2	-	-----	DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
19	95002-40800-08	CLAMP, TUBE (D8)	1	-	1003218	DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
20	95002-41050-08	CLAMP, TUBE (D10.5)	1	-	1003218	DABG,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2



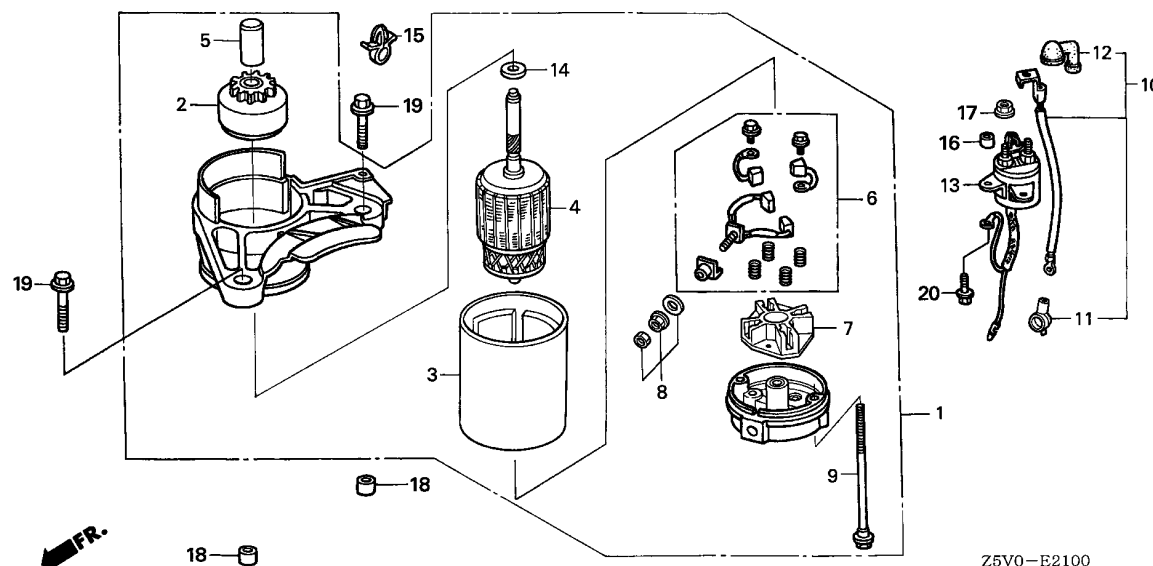
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1141G7	FAN, ENGINE COOLING	0.2
3	1121A9	PULLEY, RECOIL STARTER	0.2
5	6201A5	GRID, SCREEN	0.2
6		(7)	
	2161B5	FLYWHEEL	0.3
8	6141A6	COIL, LAMP	0.4
9		(10)	
	6131C3	COIL, CHARGE	0.4

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1	
1	19511-ZE9-010	FAN, COOLING	1	1	
2	19512-ZE2-000	PLATE, COOLING FAN SETTING ..	1	1	DCA,DFWT
3	28450-ZE9-004	PULLEY COMP., STARTER (SCREEN GRID)	1	1	DABG,DAEU,DAS,DA23,DA33,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
4	28451-ZE9-801	HOLDER, SCREEN GRID	1	1	DAU,DETR
5	28452-ZE8-801	GRID, SCREEN	1	1	DAU,DETR
6	31100-ZE9-020	FLYWHEEL COMP.	1	1	DABG,DA23,DA33,DN4,DX2
7	31110-ZF5-L32	FLYWHEEL COMP. (SEL-4POLE) ..	1	1	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
8	31510-ZF5-811	COIL ASSY., LAMP (12V70W) ...	1	-	DXE2,DXE4
9	31630-ZF5-V01	COIL ASSY., CHARGE (10A)	1	1	DCA,DETR,DFWT
10	31630-ZF5-003	COIL ASSY., CHARGE	1	1	DAEU,DAS,DAU,DET3,DE33
	31630-ZF5-801	COIL ASSY., CHARGE (1A)	1	-	DNE4,DXE2,DXE4
11	46391-VM0-003	CLIP, BRAKE PIPE (A)	1	1	DAEU,DAS,DAU,DET3,DE33,DNE4,DXE2,DXE4
12	90015-883-000	BOLT, FLANGE, 6X28	2	2	DAEU,DAS,DAU,DET3,DE33,DNE4,DXE2,DXE4
13	90031-ZE1-000	BOLT, FLANGE, 6X32	2	-	DXE2,DXE4
			4	4	DCA,DETR,DFWT
14	90201-ZE3-V00	NUT, SPECIAL, 16MM	1	-	
15	93500-05008-0A	SCREW, PAN, 5X8	3	3	DAU,DETR



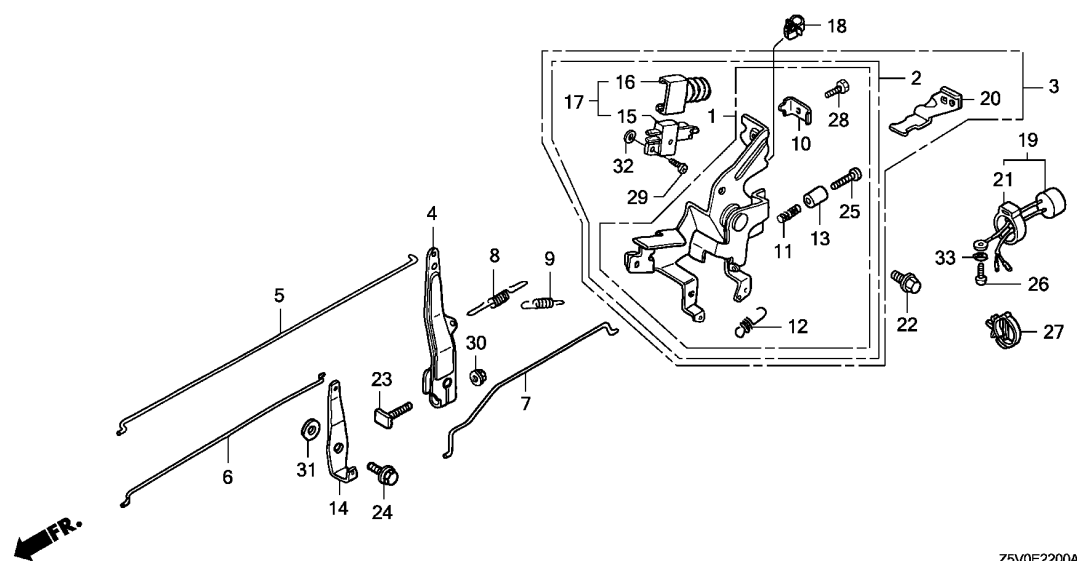
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6141A5	COIL, IGNITION(ONE) (3)	0.3
2	6141B8	TERMINAL, HIGH TENSION	0.1
4	6131B7	RECTIFIER, REGULATOR	0.2
5	6131B8	RECTIFIER, SILICON (10)	0.2
9	6111B3	CORD, STOP SWITCH	0.2

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1	
1	30500-Z1E-013	COIL ASSY., IGNITION	1	-	
	30500-Z1E-023		-	1	
2	30700-ZF5-013	CAP ASSY., NOISE SUPPRESSOR ..	1	1	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
3	30700-Z1F-811	CAP ASSY., NOISE SUPPRESSOR ..	1	1	DCA,DFWT
4	31620-881-A02	RECTIFIER ASSY., REGULATOR ..	1	1	DAEU
5	31700-ZE8-003	RECTIFIER ASSY., SILICON	1	1	DAS,DAU,DET3,DE33
6	31700-ZF5-003	RECTIFIER COMP., SILICON	1	-	DNE4,DXE2,DXE4
7	31717-ZF5-V00	BRACKET, RECTIFIER	1	1	DAEU,DAS,DAU,DET3,DE33
8	32161-404-610	BAND B1, WIRE	1	1	DAS,DAU,DET3,DE33,DNE4,DXE2,DXE4
9	36101-ZE8-000	CORD, STOP SWITCH	1	-	DNE4,DN4,DXE4
10	36101-ZE8-810	CORD, STOP SWITCH	1	1	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DXE2,DX2
11	36101-ZE9-L30	CORD, STOP SWITCH	1	1	DCA,DFWT
12	46391-VM0-003	CLIP, BRAKE PIPE (A)	2	2	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
13	51125-ZOL-003	HOLDER, WIRE (FASTEX)	1	1	DABG,DA23,DA33,DXE2,DX2
14	80101-166-000	GROMMET, WIRE CORD	1	1	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
15	90015-883-000	BOLT, FLANGE, 6X28	2	2	
16	91504-SLO-003	CLIP, HOOD OPEN WIRE	1	1	DCA,DFWT
17	95701-06025-00	BOLT, FLANGE, 6X25	1	1	DAEU
18	95701-06032-00	BOLT, FLANGE, 6X32	1	1	DAS,DAU,DET3,DE33



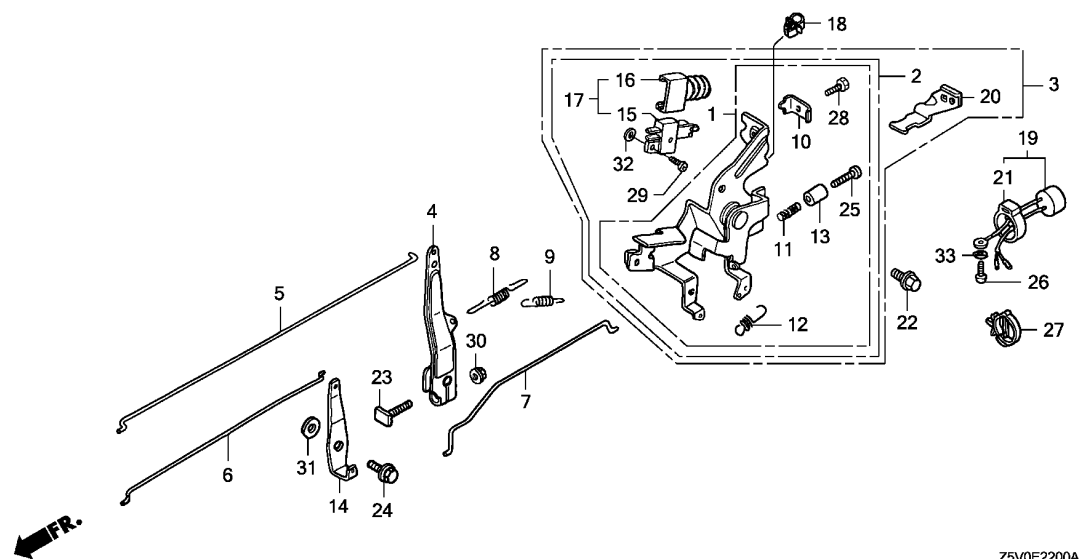
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6121D5	MOTOR, STARTER	0.3
2	6121B0	CLUTCH, OVERRUNNING	0.4
3	6121D1	YOKE, STARTER	0.5
4	6121A0	ARMATURE, STARTER	0.5
6	6121A8	BRUSH SET, STARTER	0.5
10	6121D6	CORD, MAGNET SWITCH	0.1
13	6121C9	SWITCH, STARTER MAGNETIC	0.3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1	
1	31200-ZF5-L32	MOTOR ASSY., STARTER	1	1	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
2	31206-ZF5-L31	DRIVE ASSY.	1	1	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
3	31216-ZJ1-004	YOKE COMP.	1	1	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
4	31217-ZF5-L31	ARMATURE COMP.	1	1	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
5	31225-ZF5-L31	STOPPER SET, PINION	1	1	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
6	31226-ZF5-L31	BRUSH SET	1	1	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
7	31231-ZJ1-004	HOLDER COMP., BRUSH	1	1	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
8	31237-ZJ1-004	NUT SET, TERMINAL	1	1	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
9	31261-ZF5-L31	BOLT, THROUGH	2	2	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
10	32402-ZF5-V00	CORD, MAGNET SWITCH	1	1	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
11	32411-ZV4-811	COVER, STARTER TERMINAL	1	1	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
12	32412-ZV4-811	COVER, MAGNETIC SWITCH	1	1	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
13	35850-ZF5-V01	SWITCH ASSY., STARTER MAGNETIC	1	1	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
14	90407-ZF5-L31	WASHER, THRUST	1	1	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
15	90682-735-A01	CLIP, WIRE HARNESS	1	1	DCA,DETR,DFWT
16	91504-ZF5-V00	COLLAR, DISTANCE	2	-	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
	91503-ZY1-300	COLLAR, 6.5X11X10	-	2	DAEU,DAS,DAU,DCA,DETR,DFWT
17	94070-06080	NUT-WASHER, 6MM	2	2	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
18	94301-10120	DOWEL PIN, 10X12	2	2	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
19	95701-08035-00	BOLT, FLANGE, 8X35	2	2	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4
20	96001-06025-00	BOLT, FLANGE, 6X25	2	2	DAEU,DAS,DAU,DCA,DETR,DET3,DE33,DFWT,DNE4,DXE2,DXE4



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3		(2)	
1161A5		CONTROL, THROTTLE/GOVERNOR ...	0.2
1161A0		ARM, GOVERNOR	0.2
1161B1		ROD, GOVERNOR	0.2
8101J8		ROD, CARBURETOR CHOKE	0.1
1161B2		ROD, JOINT	0.1
1161C5		SPRING, GOVERNOR	0.1
17		(15)	
6151D9		SWITCH, ENGINE STOP	0.2
6211C3		BUZZER, WARNING	0.2

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1	
1	16500-ZF5-U11	CONTROL ASSY. (AYP)	1	1	DAS, DETR
2	16500-ZF5-010	CONTROL ASSY.	1	1	DABG, DAEU, DAU, DET3, DE33
	16500-ZF5-821		1	-	DNE4, DN4, DXE4
3	16500-ZF5-800	CONTROL ASSY.	1	1	DA23, DA33, DXE2, DX2
4	16551-ZF5-000	ARM, GOVERNOR	1	1	DABG, DAEU, DAS, DAU, DA23, DA33, DETR, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
5	16555-ZE9-000	ROD, GOVERNOR	1	1	DABG, DAEU, DAS, DAU, DA23, DA33, DETR, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
6	16556-ZE9-000	ROD, CHOKE	1	1	DABG, DAEU, DAS, DAU, DA23, DA33, DETR, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
7	16557-ZE8-810	ROD, JOINT	1	1	DABG, DAEU, DAS, DAU, DA23, DA33, DETR, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
8	16561-ZF5-000	SPRING, GOVERNOR	1	1	DABG, DAEU, DAS, DAU, DA23, DA33, DETR, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
9	16563-ZE8-000	SPRING, GOVERNOR PRIMARY	1	1	DABG, DAEU, DAS, DAU, DA23, DA33, DETR, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
10	16576-891-000	HOLDER, CABLE	1	1	DABG, DAEU, DAS, DAU, DA23, DA33, DETR, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
11	16584-883-300	SPRING, CONTROL ADJUSTING ...	1	-	DABG, DAEU, DAS, DAU, DA23, DA33, DETR, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
12	16592-732-700	SPRING, CABLE RETURN	1	1	DABG, DAEU, DAS, DAU, DA23, DA33, DETR, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
13	16599-ZG1-M10	COLLAR, STOPPER	1	-	DNE4, DN4, DXE4
14	16619-ZF5-000	LEVER, CHOKE JOINT	1	1	DABG, DAEU, DAS, DAU, DA23, DA33, DETR, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
15	35330-ZG1-751	SWITCH ASSY., ENGINE	1	1	DABG, DAEU, DAU, DA23, DA33, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
16	35336-750-003	COVER, SWITCH	1	1	DABG, DAEU, DAU, DA23, DA33, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
17	36100-ZE8-003	SWITCH ASSY., ENGINE STOP ...	1	1	DABG, DAEU, DAU, DA23, DA33, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
18	36103-ZE1-000	HOLDER, STOP SWITCH CORD	1	1	DABG, DA23, DA33, DXE2, DX2
19	38400-ZE8-003	BUZZER ASSY.	1	1	DA23, DA33, DXE2, DX2
20	38401-ZF5-800	STAY, BUZZER	1	1	DA23, DA33, DXE2, DX2
21	38402-GC1-000	SUSPENSION, AUDIBLE PILOT ...	1	1	DA23, DA33, DXE2, DX2
22	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	1	1	DABG, DAEU, DAS, DAU, DA23, DA33, DETR, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
23	90015-ZE5-010	BOLT, GOVERNOR ARM	1	1	DABG, DAEU, DAS, DAU, DA23, DA33, DETR, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
24	90015-ZE8-000	BOLT, FLANGE, 6MM	1	1	DABG, DAEU, DAS, DAU, DA23, DA33, DETR, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2

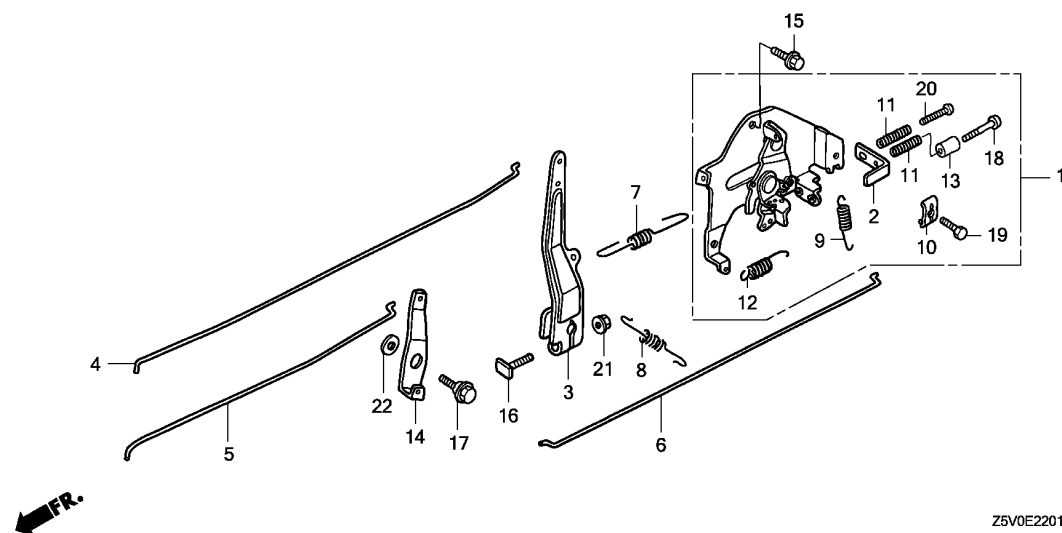


Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1		
25	90016-ZF5-W40	SCREW, RECESSED, 5X20	1	-	-----	DNE4,DN4,DXE4
	93500-05020-0A	SCREW, PAN, 5X20	1	1	-----	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DXE2,DX2
26	90050-ZE1-000	SCREW, TAPPING, 5X8	1	1	-----	DA23,DA33,DXE2,DX2
27	90684-ZA0-601	CLIP, HARNESS	1	1	-----	DA23,DA33,DXE2,DX2
28	92301-05014-1A	BOLT, RECESSED, 5X14	1	1	-----	DABG,DAEU,DAS,DAU,DETR,DET3,DE33,DNE4,DN4,DXE4
	92301-05016-0A	BOLT, RECESSED, 5X16	1	1	-----	DA23,DA33,DXE2,DX2
29	93500-04014-0A	SCREW, PAN, 4X14	1	1	-----	DABG,DAEU,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
30	94050-06000	NUT, FLANGE, 6MM	1	1	-----	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
31	94101-06800	WASHER, PLAIN, 6MM	1	1	-----	DABG,DAEU,DAS,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
32	94111-04000	WASHER, SPRING, 4MM	1	1	-----	DABG,DAEU,DAU,DA23,DA33,DETR,DET3,DE33,DNE4,DN4,DXE2,DXE4,DX2
33	94111-05000	WASHER, SPRING, 5MM	1	1	-----	DA23,DA33,DXE2,DX2

E-22-1

CONTROL(2)

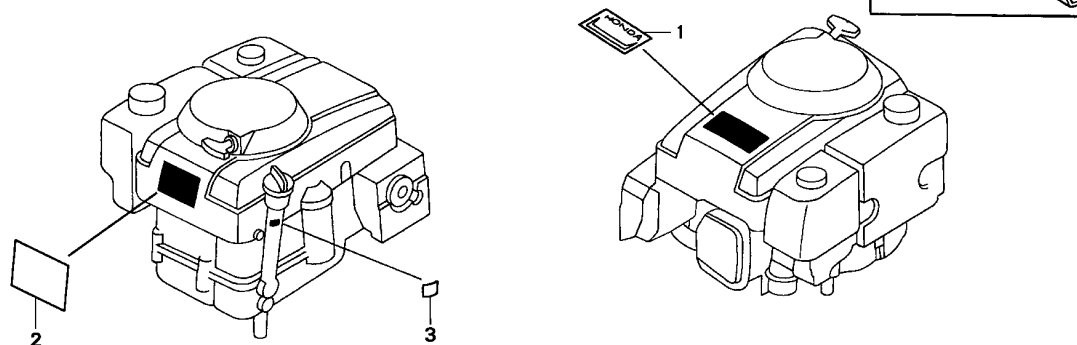
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Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1161A5	CONTROL, THROTTLE/GOVERNOR ...	0.2
3	1161A0	ARM, GOVERNOR	0.2
4	1161B1	ROD, GOVERNOR	0.2
5	8101AF	ROD, CARBURETOR CHOKE(A)	0.2
6	1161F2	ROD, JOINT(A)	0.2
7	1161D4	SPRING, GOVERNOR(A)	0.2
8	1161B9	SPRING, GOVERNOR PRIMARY	0.1
9	1161C0	SPRING, LEVER	0.1
12	1161B7	SPRING, CABLE RETURN	0.1

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1		
1	16500-ZF5-U20	CONTROL ASSY.	1	1	-----	DCA,DFWT
2	16539-ZF5-L40	PLATE, SCREW ADJUST GUARD ...	1	1	-----	DCA,DFWT
3	16551-ZF5-000	ARM, GOVERNOR	1	1	-----	DCA,DFWT
4	16555-ZE9-000	ROD, GOVERNOR	1	1	-----	DCA,DFWT
5	16556-ZE9-000	ROD, CHOKE	1	1	-----	DCA,DFWT
6	16557-ZE8-000	ROD, JOINT	1	1	-----	DCA,DFWT
7	16561-ZF5-000	SPRING, GOVERNOR	1	1	-----	DCA,DFWT
8	16563-ZE8-000	SPRING, GOVERNOR PRIMARY ...	1	1	-----	DCA,DFWT
9	16574-ZF5-L00	SPRING, LEVER	1	1	-----	DCA,DFWT
10	16576-891-000	HOLDER, CABLE	1	1	-----	DCA,DFWT
11	16584-883-300	SPRING, CONTROL ADJUSTING ...	2	2	-----	DCA,DFWT
12	16592-732-700	SPRING, CABLE RETURN	1	1	-----	DCA,DFWT
13	16599-ZG1-M10	COLLAR, STOPPER	1	1	-----	DCA,DFWT
14	16619-ZF5-000	LEVER, CHOKE JOINT	1	1	-----	DCA,DFWT
15	90013-883-000	BOLT, FLANGE, 6X12(CT200) ...	1	1	-----	DCA,DFWT
16	90015-ZE5-010	BOLT, GOVERNOR ARM	1	1	-----	DCA,DFWT
17	90015-ZE8-000	BOLT, FLANGE, 6MM	1	1	-----	DCA,DFWT
18	90016-ZG1-M10	SCREW, RECESSED, 5X35	1	1	-----	DCA,DFWT
19	92301-05016-0A	BOLT, RECESSED, 5X16	1	1	-----	DCA,DFWT
20	92301-05022-0A	BOLT, RECESSED, 5X22	1	1	-----	DCA,DFWT
21	94050-06000	NUT, FLANGE, 6MM	1	1	-----	DCA,DFWT
22	94101-06800	WASHER, PLAIN, 6MM	1	1	-----	DCA,DFWT

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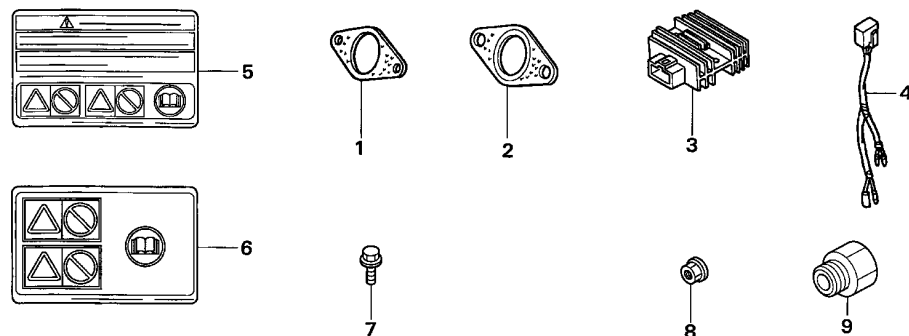


Z5V0-E2800

Ref. L.O.N. (Relative ref. Number)
No. Description F.R.T.

NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1	
1	87101-ZF5-V01	EMBLEM, TOP COVER (13.0)	1	-	DABG,DAEU,DAS,DAU,DA23,DA33,DCA,DET3,DE33,DFWT,DNE4,DN4,DXE2,DXE4,DX2
	87101-ZF5-V02	EMBLEM, TOP COVER (GXV390) ..	-	1	DAEU,DAS,DAU,DA23,DA33,DCA,DFWT
2	87516-Z4H-000	MARK, OPERATOR CAUTION (ENGLISH)(MADE IN THAI)	1	-	DAEU,DAS,DAU,DA23,DA33,DCA,DETR,DET3,DE33,DFWT,DNE4,DN4,DXE2,DXE4,DX2
			-	1	
	87516-Z4H-810	MARK, OPERATOR CAUTION (PICTOGRAPH)(MADE IN THAI)	(1)	-	DAEU,DAS,DAU,DA23,DA33,DCA,DETR,DET3,DE33,DFWT,DNE4,DN4,DXE2,DXE4,DX2
			-	(1)	
3	87601-ZF5-T10	MARK, TYPE (DAS)	1	1	DAS
	87601-ZF5-T20	MARK, TYPE (DABG)	1	-	DABG
	87601-ZF5-U50	MARK, TYPE (DAEU)	1	1	DAEU
	87601-ZF5-V50	MARK, TYPE (DX2)	1	-	DX2
	87601-ZF5-V60	MARK, TYPE (DXE2)	1	-	DXE2
	87601-ZF5-W00	MARK, TYPE (DA33)	1	1	DA33
	87601-ZF5-W10	MARK, TYPE (DA23)	1	1	DA23
	87601-ZF5-W20	MARK, TYPE (DE33)	1	-	DE33
	87601-ZF5-W30	MARK, TYPE (DET3)	1	-	DET3
	87601-ZF5-W40	MARK, TYPE (DN4)	1	-	DN4
	87601-ZF5-W50	MARK, TYPE (DNE4)	1	-	DNE4
	87601-ZF5-W60	MARK, TYPE (DXE4)	1	-	DXE4
	87601-ZF5-800	MARK, TYPE (DCA)	1	1	DCA
	87601-ZF5-880	MARK, TYPE (DAU)	1	1	DAU
	87601-Z1E-U80	MARK, TYPE (DFWT)	1	1	DFWT
	87601-Z1G-T30	MARK, TYPE (DETR)	1	1	DETR
4	99004-Z1002	WRENCH, BOX (P21)	1	1	DAEU,DAS,DAU,DA23,DA33,DCA,DET3,DE33,DXE2,DXE4,DX2



Z5V0-E4000A

Ref. (Relative ref. Number)
No. L.O.N. Description F.R.T.

NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			GXV 390 UT1	GXV 390 RT1		
1	18333-ZE3-800	GASKET, EX. PIPE	1	-	1014215	DFWT
2	18382-ZE9-800	GASKET, EX. PIPE	1	1	-----	DCA
			1	-	1014216	DFWT
			-	1	-----	DFWT
3	31600-ZE2-861	RECTIFIER ASSY., REGULATOR (10A)	1	1	-----	DCA,DETR,DFWT
4	32110-ZB5-G30	HARNESS ASSY., SUB WIRE	1	1	-----	DCA
5	87516-Z4H-000	MARK, OPERATOR CAUTION (ENGLISH)(MADE IN THAI)	1	-	-----	DABG
	87516-Z4H-800	MARK, OPERATOR CAUTION (FRENCH)(MADE IN THAI)	1	1		
6	87516-Z4H-810	MARK, OPERATOR CAUTION (PICTOGRAPH)(MADE IN THAI)	(1)	-	-----	DABG
7	90031-883-000	BOLT, FLANGE, 8X16	1	1	-----	DFWT
8	94050-08000	NUT, FLANGE, 8MM	2	-	1014215	DFWT
9	15641-Z1G-T30	ADAPTER, OIL DRAIN EXTENSION	1	1	-----	DETR

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11300-Z1E-405	C2	17	1	14431-ZE2-010	C8	23	4	16500-ZF5-800	D6	37	3					30700-ZF5-013	D4	35	2
11300-Z1E-406	C2	17	1	14441-ZE2-000	C8	23	5	16500-ZF5-821	D6	37	2	18000				31000			
11300-Z1E-407	C2	17	1	14451-ZE1-013	C8	23	6	16500-ZF5-U11	D6	37	1					31100-ZE9-020	D3	34	6
11300-Z1E-408	C2	17	1	14568-ZE1-000	C8	23	7	16500-ZF5-U20	D8	39	1	18310-Z1E-000	C16	31	1	31110-ZF5-L32	D3	34	7
11381-ZE9-801	C2	17	2	14711-ZE3-000	C8	23	8	16510-ZE3-000	C3	18	26	18316-ZF5-V00	C16	31	2	31200-ZF5-L32	D5	36	1
				14721-ZE3-000	C8	23	9	16531-Z0A-000	C3	18	27	18318-ZE8-000	C16	31	3	31206-ZF5-L31	D5	36	2
				14751-Z1C-000	C8	23	10	16539-ZF5-L40	D8	39	2	18321-ZF5-000	C16	31	4	31216-ZJ1-004	D5	36	3
12000				14771-ZE2-000	C8	23	11	16541-ZE8-010	C3	18	28	18331-Z1E-000	C16	31	5	31217-ZF5-L31	D5	36	4
12000-Z1E-405	C2	17	3	14773-ZE2-000	C8	23	12	16551-ZF5-000	D6	37	4	18331-ZE2-810	C16	31	6	31225-ZF5-L31	D5	36	5
12200-Z1E-405	C1	16	1	14775-ZE2-010	C8	23	13		D8	39	3	18333-Z1C-801	C16	31	7	31226-ZF5-L31	D5	36	6
12204-ZE2-306	C1	16	2	14781-ZE2-000	C8	23	14	16555-ZE9-000	D6	37	5	18333-ZE3-800	C16	31	7	31231-ZJ1-004	D5	36	7
12205-ZE2-305	C1	16	3	14791-ZE9-010	C8	23	15		D8	39	4		D10	41	1	31237-ZJ1-004	D5	36	8
12209-ZE8-003	C8	23	1	15000				16556-ZE9-000	D6	37	6	18335-ZE8-000	C16	31	8	31261-ZF5-L31	D5	36	9
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12251-ZF5-H03	C1	16	5	15130-ZE8-000	C2	17	10	16557-ZE8-000	D8	39	6	18347-ZE8-000	C1	16	9	31600-ZE2-861	D10	41	3
12310-ZE8-000	C1	16	6	15131-ZE9-003	C2	17	11	16557-ZE8-810	D6	37	7	18382-Z1F-801	C16	31	9	31620-881-A02	D4	35	4
12315-ZF5-000	C2	17	4	15330-ZE8-000	C2	17	12	16561-ZF5-000	D6	37	8	18382-ZE9-800	C16	31	9	31630-ZF5-003	D3	34	10
12370-ZF5-000	C2	17	5	15332-891-003	C2	17	13	16563-ZE8-000	D6	37	9		D10	41	2	31630-ZF5-801	D3	34	10
12372-ZE2-300	C2	17	6	15334-ZE8-010	C2	17	14		D8	39	8	19000				31630-ZF5-V01	D3	34	9
12373-ZE8-000	C2	17	7	15334-ZE8-811	C2	17	15	16574-ZF5-L00	D8	39	9	19511-ZE9-010	D3	34	1	31700-ZE8-003	D4	35	5
12375-ZE9-H00	C2	17	8	15335-ZE9-000	C2	17	16	16576-891-000	D6	37	10	19512-ZE2-000	D3	34	2	31700-ZF5-003	D4	35	6
12376-ZE8-000	C2	17	9	15336-ZE8-000	C2	17	17		D8	39	10	19610-ZE9-V01ZB	C12	27	1	31717-ZF5-V00	D4	35	7
12391-ZE8-000	C1	16	7	15337-ZE8-000	C2	17	18	16584-883-300	D6	37	11	19610-ZE9-V01ZC	C12	27	1				
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13000				15411-ZF5-W00	C2	17	20	16592-732-700	D6	37	12	19610-ZF5-V11ZC	C12	27	2	32110-ZB5-G30	D10	41	4
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13010-Z5T-003	C6	21	1	15600-ZF5-000	C3	18	23		D8	39	13	19610-ZF5-V31ZC	C12	27	1	32411-ZV4-811	D5	36	11
13011-Z1C-800	C6	21	1	15625-ZE8-000	C3	18	24	16619-ZF5-000	D6	37	14	19612-ZF5-010	C12	27	3	32412-ZV4-811	D5	36	12
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13011-Z5T-003	C6	21	1	15641-Z1G-T30	D10	41	9	16910-ZE8-015	D1	32	1	19617-ZF5-V00	C12	27	5	35000			
13012-Z1C-800	C6	21	1					16952-ZE6-000	D1	32	2	19627-ZE9-V00	C12	27	6	35330-ZG1-751	D6	37	15
13012-Z5R-004	C6	21	1	16000				16953-ZE1-712	C14	29	19	19631-Z1E-V00	C12	27	7	35336-750-003	D6	37	16
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13102-Z5T-000	C7	22	2	16024-ZE1-811	C13	28	6	17211-ZF5-V01	C15	30	1	28421-ZE3-W01	C11	26	3	36101-ZE8-810	D4	35	10
13102-ZF6-W00	C6	21	2	16028-ZE0-005	C13	28	7	17218-ZF5-V00	C15	30	2	28422-ZE2-W01	C11	26	4	36101-ZE9-L30	D4	35	11
13103-Z5T-000	C7	22	2	16100-Z1E-V21	C13	28	8	17231-ZF5-V00	C15	30	3	28441-ZE2-W01	C11	26	5	36103-ZE1-000	D6	37	18
13103-ZF6-W00	C6	21	2	16100-Z1E-V22	C13	28	8	17239-ZE8-700	C15	30	4	28442-ZE2-W01	C11	26	6				
13104-Z5T-000	C7	22	2	16100-Z1E-V42	C13	28	8	17240-ZE6-000	C3	18	29	28443-ZE2-W01	C11	26	7				
13104-ZF6-W00	C6	21	2	16100-Z1E-V43	C13	28	8	17410-Z5V-000	C15	30	5	28444-ZE2-W01	C11	26	8				
13111-ZF6-000	C7	22	3	16124-ZE0-005	C13	28	9	17410-ZF5-V00	C15	30	5	28450-ZE9-004	D3	34	3				
13200-Z1E-000	C7	22	4	16148-141-881	C13	28	10	17510-ZE9-000	D1	32	3	28451-ZE9-801	D3	34	4				
13200-Z1E-305	C7	22	4	16166-Z1E-V21	C14	29	11	17511-Z5N-000	D1	32	3	28452-ZE8-801	D3	34	5				
13310-ZF5-040	C5	20	1	16166-ZF5-V20	C13	28	11	17512-Z5N-003	D1	32	4	28456-ZF5-V00ZA	C12	27	8				
13351-ZF5-030	C5	20	2	16172-ZE3-W10	C14	29	12	17512-ZE9-000	D1	32	4	28461-ZE2-W02	C11	26	9	38000			
13356-ZF5-040	C5	20	3	16199-ZE8-000	C14	29	13	17516-896-700	D1	32	6	28462-ZE3-W01	C11	26	10	38400-ZE8-003	D6	37	19
				16211-Z1E-000	C14	29	15	17516-ZE8-000	D1	32	5					38401-ZF5-800	D6	37	20
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14100-ZF5-L03	C8	23	2	16221-ZF6-800	C14	29	17	17621-ZE6-000	D1	32	9	30500-Z1E-013	D4	35	1				
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87516-Z4H-810	D9	40	2	90320-747-000	C12	27	12					99000							
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87601-ZF5-V50	D9	40	3	90602-ZE1-000	C3	18	37	94101-06000	C16	31	17								
87601-ZF5-V60	D9	40	3	90634-ZL8-H00	C15	30	11	94101-06800	C4	19	48								
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				91203-952-771	C3	18	41	94301-12200	C1	16	17								
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90003-Z1E-000	C1	16	10	91302-ZE9-003	C3	18	43	95000											
90004-ZE2-W01	C11	26	11	91302-ZL8-003	C3	18	44												
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90013-883-000	C1	16	11	91424-Z4K-801	C14	29	13	95001-45230-50	D1	32	14								
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ADAPTER, OIL DRAIN EXTENSION -	D10	41	9	BOLT, STUD, 8X138.5	C1	16	13				2
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ARM, GOVERNOR	D6	37	4	BOLT, STUD, 8X32	C1	16	16		D8	39	1
	D8	39	3	BOLT, STUD, 8X60	C16	31	13	CORD, MAGNET SWITCH	D5	36	10
ARM, VALVE ROCKER	C8	23	4	BOLT, STUD, 8X70	C16	31	14	CORD, STOP SWITCH	D4	35	9
ARRESTER, SPARK	C16	31	8	BOLT, THROUGH	D5	36	9				10
[B]				BRACKET, FAN COVER	C12	27	5				11
BAND B1, WIRE	D4	35	8	BRACKET, L. FAN COVER	C12	27	6	COVER COMP., FAN	C12	27	1
BARREL ASSY., CYLINDER	C2	17	3	BRACKET, RECTIFIER	D4	35	7				2
BASE, OIL FILTER	C2	17	20	BRACKET, R. FAN COVER	C12	27	4	COVER, AIR CLEANER	C15	30	3
BEARING, RADIAL BALL, 6202 ...	C3	18	39	BRUSH SET	D5	36	6	COVER, HEAD	C1	16	6
BEARING, RADIAL BALL, 6207 ...	C4	19	57	BUZZER ASSY.	D6	37	19	COVER, MAGNETIC SWITCH			
BODY, FUEL CAP	D1	32	9	[C]				TERMINAL	D5	36	12
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BOLT, DRAIN PLUG, 20MM	C4	19	47	CAP ASSY., FUEL TANK	D1	32	8	COVER, SCREEN GRID	C12	27	8
BOLT, FLANGE, 10X85	C1	16	10	CAP ASSY., NOISE SUPPRESSOR ...	D4	35	2	COVER, STARTER TERMINAL	D5	36	11
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	D8	39	17	CAP ASSY., OIL FILLER	C3	18	23	COVER, UNDER	C1	16	8
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BOLT, FLANGE, 6X12	C1	16	11	CAP, CHOKE DUST	C13	28	10	[D]			
			18	CAP, MUFFLER	C16	31	5	DOWEL PIN, 10X12	D5	36	18
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	C4	19	52	CARBURETOR ASSY.	C13	28	8	DOWEL PIN, 8X12	C3	18	38
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	C4	19	54	CLIP, BRAKE PIPE	D3	34	11	EXTENSION, OIL FILLER	C3	18	25
	D4	35	17		D4	35	12	[G]			
	D5	36	20	CLIP, GOVERNOR HOLDER	C3	18	37	GASKET SET	C13	28	1
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	D4	35	15	CLIP, HOOD OPEN WIRE	D4	35	16	GASKET, EX. PIPE	C16	31	7
BOLT, FLANGE, 6X32	D3	34	13	CLIP, PISTON PIN, 20MM	C7	22	6				9
	D4	35	18	CLIP, TUBE	C14	29	25		D10	41	1
BOLT, FLANGE, 6X35	C3	18	33		D1	32	15				2
	C15	30	6	CLIP, VALVE GUIDE	D2	33	17	GOVERNOR ASSY.	C3	18	26
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	D10	41	7	COIL ASSY., IGNITION	D4	35	1	GUIDE, AIR	C14	29	23
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[L]				PACKING, INSULATOR	C14	29	18	SCREW SET, PILOT	C13	28	5
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September 29, 2008



PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z5V602
PARTS CATALOGUE NEWS	GXV390UT1 GXV390RT1
NEWS NO.	001

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
					GXV 390 UT1	GXV 390 RT1		
E-14	13		91424-Z4K-801	TUBE, FUEL, 4.5X180(FKM)	1	-	1008242 1028035	DCA, DFWT
					-	1	----- 1028035	DCA, DFWT
		A	91424-Z4K-802		1	1	1028036 -----	DCA, DFWT
E-15	1	L	17211-ZF5-V01	ELEMENT, AIR CLEANER	1	-	----- 1012652	
		T	17210-Z1E-801	ELEMENT COMP., AIR CLEANER ...	1	-	1012653	
					-	1		
	2	L	17218-ZF5-V00	FILTER, OUTER	1	-	----- 1012652	
	5		17410-ZF5-V00	ELBOW COMP., AIR CLEANER	1	-	----- 1012652	
	A		17410-Z1E-801		1	-	1012653 -----	DABG, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
					1	-	1012653 1021223	DAEU, DAS, DAU, DA23, DA33, DCA, DETR, DFWT
	T		17410-Z5V-000		1	-	1021224 -----	DAEU, DAS, DAU, DA23, DA33, DCA, DETR, DFWT
					-	1		
E-16	7	L	18333-ZE3-800	GASKET, EX. PIPE	1	-	----- 1018626	DABG, DAEU, DAS, DAU, DA23, DA33, DCA, DETR, DET3, DE33, DNE4, DN4 DXE2, DXE4, DX2
					1	-	1014216 -----	DFWT
					-	1	-----	DFWT

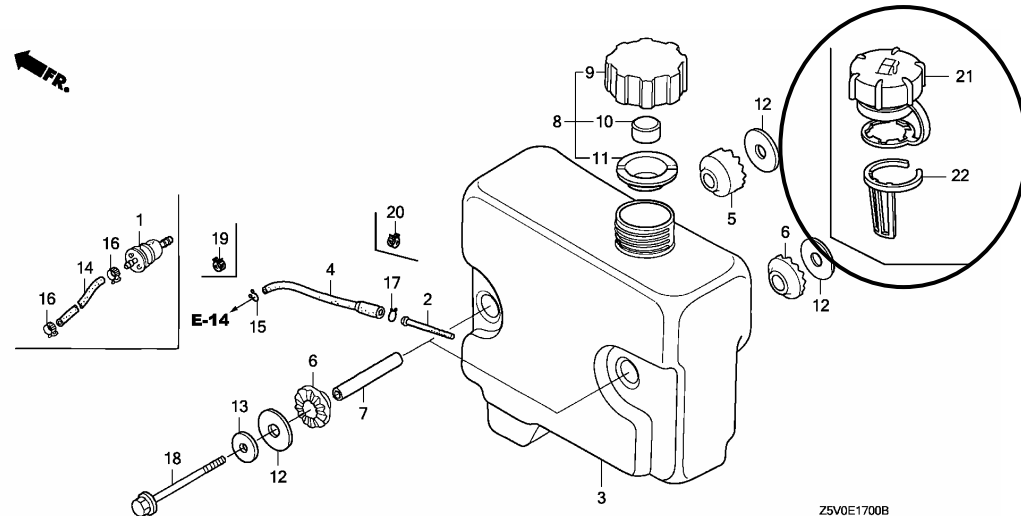
NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

PARTS CATALOGUE NEWS

BOOKNo. : 13Z5V602

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
					GVX 390 UT1	GVX 390 RT1		
		T	18333-Z1C-801		1	-	1018627	DABG, DAEU, DAS, DAU, DA23, DA33, DCA, DETR, DET3, DE33, DNE4, DN4 DXE2, DXE4, DX2
					-	1	-----	DAEU, DAS, DAU, DA23, DA33, DCA, DETR
	9	L	18382-ZE9-800	GASKET, EX. PIPE	1	-	1018626	DABG, DAEU, DAS, DAU, DA23, DA33, DETR, DET3, DE33, DNE4, DN4, DXE2 DXE4, DX2
		T	18382-Z1F-801		1	-	1018627	DABG, DAEU, DAS, DAU, DA23, DA33, DETR, DET3, DE33, DNE4, DN4, DXE2 DXE4, DX2
					-	1	-----	DAEU, DAS, DAU, DA23, DA33, DETR

E-17 FUEL TANK



E-17	4		17512-Z5N-003	TUBE, FUEL (FKM)	1	-	1003218 1027715	DABG, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
	A		17512-Z5N-013		1	-	1027716	DABG, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
	8	L	17620-ZE7-000	CAP ASSY., FUEL TANK	1	-	1019651	DABG, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
	9	L	17621-ZE6-000	BODY, FUEL CAP	1	-	1019651	DABG, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
	10	L	17622-888-010	SPONGE, FUEL CAP BREATHER	1	-	1019651	DABG, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

PARTS CATALOGUE NEWS

BOOKNo. : 13Z5V602

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
					GXV 390 UT1	GXV 390 RT1		
	14	L	95001-45230-50	HOSE, FUEL, 4. 5X230 (95001-45001-50M)	1	-	----- 1019763	DAS
			91434-Z5N-811	HOSE, FUEL, 4. 5X360 (FKM)	1	-	1003506 1028259	DAEU, DAU, DA23, DA33, DCA, DFWT
					-	1	----- 1028259	DAEU, DAU, DA23, DA33, DCA, DFWT
		T	91434-Z5P-801	HOSE, FUEL, 4. 5X230 (FKM)	1	-	1019764 1027739	DAS
					-	1	----- 1027739	DAS
		A	91434-Z5N-812	HOSE, FUEL, 4. 5X360 (FKM)	1	1	1028260 -----	DAEU, DAU, DA23, DA33, DCA, DFWT
		A	91434-Z5P-802	HOSE, FUEL, 4. 5X230 (FKM)	1	1	1027740 -----	DAS
	21	D	17620-Z0J-800	CAP ASSY., FUEL TANK	1	-	1019652 -----	DABG, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
	22	D	17636-Z5N-000	GAUGE, FUEL LEVEL	1	-	1019652 -----	DABG, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2
E-20	1	L	30500-Z1E-013	COIL ASSY., IGNITION	1	-	----- 1010660	
		T	30500-Z1E-023		1	-	1010661	
					-	1		

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION
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December 21, 2008



PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z5V602
PARTS CATALOGUE NEWS	GXV390UT1 GXV390RT1
NEWS NO.	002

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
					GXV 390 UT1	GXV 390 RT1		
E-17	11	L	17624-ZE7-000	PACKING, FUEL CAP	1	-	----- 1019651	DABG, DET3, DE33, DNE4, DN4, DXE2, DXE4, DX2

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION
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September 26, 2009



PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

Printed in Japan

CODE NO.	13Z5V602
PARTS CATALOGUE NEWS	GXV390UT1 GXV390RT1
NEWS NO.	003

GXV390RT1-DCGP TYPE sales parts information

NOTE: This Parts Catalogue News explains only the parts of the different model that are produced to conform to addition of the GXV390RT1-DCGP type.

As for the parts not listed on this Parts Catalogue News, use the parts of the GXV390RT1-DCA type.

• Models, parts catalogue codes and applicable serial numbers

Model	Type		Parts catalogue type	Applicable engine serial No.	Applicable carburetor identification No.
GXV390RT1	DCA	Base type	DCA	GJADT-1000001~	BE86R C
	DCGP	Additional type	DCGP		

• Features of each type		Base type	Additional type
Specifications	Model	GXV390RT1	
	Type	DCA	DCGP
Recoil starter			
Muffler			
Fuel tank			
Starter motor			

Block No.	Ref. No.	Part No.	Description	Reqd. QTY		Base Part No.	Parts catalogue code
				GXV 390 UT1	GXV 390 RT1		
E-3	8		PLATE, ONE-WAY VALVE	-	0	12375-ZE9-H00	
	9		VALVE, ONE WAY	-	0	12376-ZE8-000	
	14	15334-ZE8-010	PLATE, OIL FILTER	-	1		
	15		PLATE, OIL FILTER	-	0	15334-ZE8-811	
	17		STOPPER, OIL	-	0	15336-ZE8-000	
	18		PLATE, OIL STOPPER	-	0	15337-ZE8-000	
	21		PLATE COMP., SUCTION	-	0	15420-ZE8-000	
	30		SWITCH COMP., OIL LEVEL	-	0	35410-ZF5-013	
	31		PROTECTOR, SWITCH	-	0	35419-ZF5-000	
	32	90013-883-000	BOLT, FLANGE, 6X12(CT200)	-	2	90013-883-000	
	44		O-RING, 11.8X2.4	-	0	91302-ZL8-003	
	46	91501-ZF5-000	COLLAR, OIL FILTER SETTING ...	-	1		
	53		BOLT, FLANGE, 6X16	-	0	95701-06016-00	

PARTS CATALOGUE NEWS

BOOKNo. : 13Z5V602

Block No.	Ref. No.	Part No.	Description	Reqd. QTY		Base Part No.	Parts catalogue code
				GXV 390 UT1	GXV 390 RT1		
E-12	1	19610-ZE9-V01ZB	COVER COMP., FAN *NH1*.....BLACK	-	1	19610-ZE9-V01ZC	
E-22	1	16500-ZF5-U11	CONTROL ASSY. (AYP)	-	1		
	4	16551-ZF5-000	ARM, GOVERNOR	-	1		
	5	16555-ZE9-000	ROD, GOVERNOR	-	1		
	6	16556-ZE9-000	ROD, CHOKE	-	1		
	7	16557-ZE8-810	ROD, JOINT	-	1		
	8	16561-ZF5-000	SPRING, GOVERNOR	-	1		
	9	16563-ZE8-000	SPRING, GOVERNOR PRIMARY	-	1		
	10	16576-891-000	HOLDER, CABLE	-	1		
	11	16584-883-300	SPRING, CONTROL ADJUSTING	-	1		
	12	16592-732-700	SPRING, CABLE RETURN	-	1		
	14	16619-ZF5-000	LEVER, CHOKE JOINT	-	1		
	22	90013-883-000	BOLT, FLANGE, 6X12 (CT200)	-	1		
	23	90015-ZE5-010	BOLT, GOVERNOR ARM	-	1		
	24	90015-ZE8-000	BOLT, FLANGE, 6MM	-	1		
	25	93500-05020-0A	SCREW, PAN, 5X20	-	1		
	28	92301-05014-1A	BOLT, RECESSED, 5X14	-	1		
	30	94050-06000	NUT, FLANGE, 6MM	-	1		
	31	94101-06800	WASHER, PLAIN, 6MM	-	1		
E-22-1	1		CONTROL ASSY.	-	0	16500-ZF5-U20	
	2		PLATE, SCREW ADJUST GUARD	-	0	16539-ZF5-L40	
	3		ARM, GOVERNOR	-	0	16551-ZF5-000	
	4		ROD, GOVERNOR	-	0	16555-ZE9-000	
	5		ROD, CHOKE	-	0	16556-ZE9-000	

PARTS CATALOGUE NEWS

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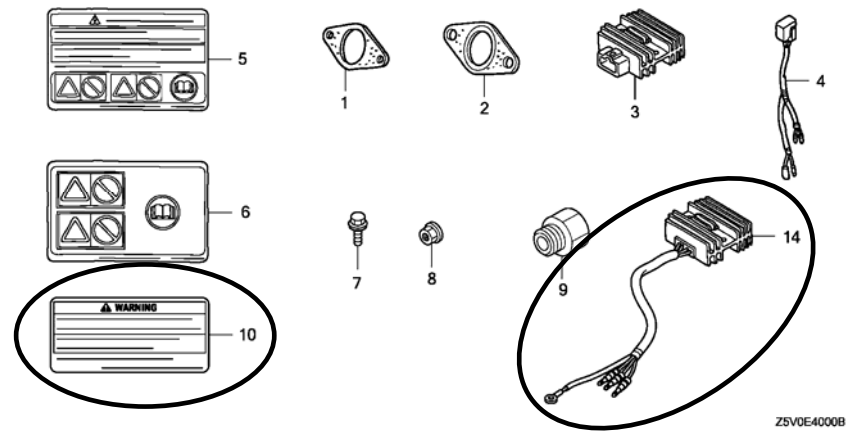
Block No.	Ref. No.	Part No.	Description	Reqd. QTY		Base Part No.	Parts catalogue code
				GXV 390 UT1	GXV 390 RT1		
	6		ROD, JOINT	-	0	16557-ZE8-000	
	7		SPRING, GOVERNOR	-	0	16561-ZF5-000	
	8		SPRING, GOVERNOR PRIMARY	-	0	16563-ZE8-000	
	9		SPRING, LEVER	-	0	16574-ZF5-L00	
	10		HOLDER, CABLE	-	0	16576-891-000	
	11		SPRING, CONTROL ADJUSTING	-	0	16584-883-300	
	12		SPRING, CABLE RETURN	-	0	16592-732-700	
	13		COLLAR, STOPPER	-	0	16599-ZG1-M10	
	14		LEVER, CHOKE JOINT	-	0	16619-ZF5-000	
	15		BOLT, FLANGE, 6X12 (CT200)	-	0	90013-883-000	
	16		BOLT, GOVERNOR ARM	-	0	90015-ZE5-010	
	17		BOLT, FLANGE, 6MM	-	0	90015-ZE8-000	
	18		SCREW, RECESSED, 5X35	-	0	90016-ZG1-M10	
	19		BOLT, RECESSED, 5X16	-	0	92301-05016-0A	
	20		BOLT, RECESSED, 5X22	-	0	92301-05022-0A	
	21		NUT, FLANGE, 6MM	-	0	94050-06000	
	22		WASHER, PLAIN, 6MM	-	0	94101-06800	
E-28	2		MARK, OPERATOR CAUTION (PICTOGRAPH) (MADE IN THAI)	-	(0)	87516-Z4H-810	
		87519-Z4H-000	MARK, OPERATOR CAUTION (PICTOGRAPH)	-	1	87516-Z4H-000	
	3	87601-ZBK-000	MARK, TYPE (DCGP)	-	1	87601-ZF5-800	

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Block No.	Ref. No.	Part No.	Description	Reqd. QTY		Base Part No.	Parts catalogue code
				GXV 390 UT1	GXV 390 RT1		

E-40 OTHER PARTS



E-40	3		RECTIFIER ASSY., REGULATOR (10A)	-	0	31600-ZE2-861	
	4		HARNESS ASSY., SUB WIRE	-	0	32110-ZB5-G30	
	5		MARK, OPERATOR CAUTION (FRENCH) (MADE IN THAI)	-	0	87516-Z4H-800	
	10	87516-Z4H-010	MARK, OPERATOR CAUTION (ENGLISH) (MADE IN THAI)	-	1		
		87516-Z4H-801	MARK, OPERATOR CAUTION (FRENCH) (MADE IN THAI)	-	1		
	14	31750-Z0A-821	RECTIFIER ASSY., REGULATOR ...	-	1		

September 20, 2009



PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z5V602
PARTS CATALOGUE NEWS	GXV390UT1 GXV390RT1
NEWS NO.	004

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
					GXV 390 UT1	GXV 390 RT1		
E-19	14	D	90201-ZE3-790	NUT, SPECIAL, 16MM	-	1		

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